# Rosemount<sup>™</sup> 400 and 400 VP

# **Contacting Conductivity Sensors**





#### Safety messages

Read this page before proceeding!

Emerson designs, manufactures, and tests its products to meet many national and international standards. Because these instruments are sophisticated technical products, you must properly install, use, and maintain them to ensure they continue to operate within their normal specifications. You must adhere to the following instructions and integrate them into your safety program when installing, using, and maintaining Emerson's Rosemount products. Failure to follow the proper instructions may cause any one of the following situations to occur: loss of life, personal injury, property damage, damage to this instrument, and warranty invalidation.

- Read all instructions prior to installing, operating, and servicing the product.
- If you do not understand any of the instructions, contact <u>Emerson.com/global</u> for clarification.
- Follow all warnings, cautions, and instructions marked on and supplied with the product.
- Inform and educate your personnel in the proper installation, operation, and maintenance of the product.
- To ensure proper performance, use qualified personnel to install, operate, update, program, and maintain the product.
- When replacement parts are required, ensure that qualified people use replacement
  parts specified by Emerson. Unauthorized parts and procedures can affect the product's
  performance, place the safe operation of your process at risk, and VOID YOUR
  WARRANTY. Look-alike substitutions may result in fire, electrical hazards, or improper
  operation.
- Ensure that all equipment doors are closed and protective covers are in place, except
  when maintenance is being performed by qualified people, to prevent electrical shock
  and personal injury.

### **A WARNING**

#### Hazardous area installation

Qualified onsite safety personnel must carefully evaluate installations near flammable liquids or in hazardous areas.

To secure and maintain intrinsically safe installation, use an appropriate transmitter/ safety barrier/sensor combination. The installation system must be in accordance with the governing approval agency (FM, CSA, or BASEEFA/CENELEC) hazardous area classification requirements. Consult your transmitter Reference Manual for details. Proper installation, operation, and servicing of this sensor in a hazardous area installation are entirely the operator's responsibility.

### **A WARNING**

#### **Physical access**

Unauthorized personnel may potentially cause significant damage to and/or misconfiguration of end users' equipment. This could be intentional or unintentional and needs to be protected against.

Physical security is an important part of any security program and fundamental in protecting your system. Restrict physical access by unauthorized personnel to protect end users' assets. This is true for all systems used within the facility.

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# 1 Specifications

| Wetted materials                    |  |
|-------------------------------------|--|
| Electrodes                          | Titanium                                   |
| Insulator                           | Glass filled polyether ether ketone (PEEK) |
| Hex block                           | 316 stainless steel                        |
| O-ring                              | Viton®                                     |
| Temperature range                   |  |
| Standard                            | 32 to 221 °F (0 to 105 °C)                 |
| With optional integral junction box | 32 to 392 °F (0 to 200 °C)                 |
| Maximum pressure                    |  |

250 psig (1825 kPa [abs])

#### Vacuum

At 1.6-in. Hg (5.2 kPa), air leakage is less than 0.005 SCFM (0.00014 m3/min.)

#### **Cell constants**

0.01, 0.1, and 1.0/cm

#### **Process connection**

34-in. Male National Pipe Thread (MNPT)

#### Cable length

10 ft. standard; for longer cable lengths, choose option -60 (integral junction box) and order interconnecting cable separately; interconnecting VP6 cables sold separately (see Accessories).

### **Table 1-1: Weights and Shipping Weights**

Rounded up to the nearest 1 lb. or 0.5 kg.

| Sensor   | Weight         | Shipping weight |
|--|----------------|-----------------|
| Rosemount 400 with 10-ft. integral cable             | 1 lb. (0.5 kg) | 2 lb. (1.0 kg)  |
| Rosemount 400 with 50-ft. integral cable             | 4 lb. (2.0 kg) | 5 lb. (2.5 kg)  |
| Rosemount 400VP<br>with Variopol cable<br>connection | 1 lb. (0.5 kg) | 2 lb. (1.0 kg)  |

Table 1-1: Weights and Shipping Weights (continued)

| Sensor                                   | Weight         | Shipping weight |
|--|----------------|-----------------|
| Rosemount 400 with integral junction box | 3 lb. (1.5 kg) | 4 lb. (2.0 kg)  |

## Table 1-2: Flow Cell (24092-02) Specifications

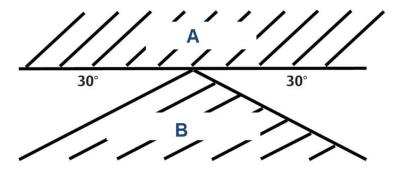
| Wetted materials                                  |                             |  |  |  |
|---|-----------------------------|--|--|--|
| Body and nut                                      | Polycarbonate and polyester |  |  |  |
| ¼-in. (6.4 mm) fittings                           | 316 stainless steel         |  |  |  |
| O-ring  | Silicone                    |  |  |  |
| Process connection                                |                             |  |  |  |
| Compression fittings for ¼-in. (6.4 mm) OD tubing |                             |  |  |  |
| Temperature range                                 |                             |  |  |  |
| 32 to 158 °F (0 to 70 °C)                         |                             |  |  |  |
| Maximum pressure                                  |                             |  |  |  |
| 90 psig (722 kPa [abs])                           |                             |  |  |  |

# 2 Installing the sensor

Keep ¼ in. (6.4 mm) clearance between electrodes and piping. The electrodes must be completely submerged in the process liquid (i.e., to the level of the threaded connection). See Figure 2-1 to Figure 2-6 for recommended orientation and installation. Rosemount 400/400VP sensors may be installed with 0.1 and 1.0/cm cell constants in ¾-in. (19.1 mm) pipe tees. The sensors may also be installed in 1-in. (25.4 mm) tees with a ¾-in. (19.1 mm) bushing.

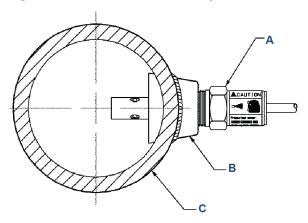
If the sensor is installed in a pipe tee or flow cell with the sample draining to open atmosphere, bubbles may accumulate on the electrodes. Trapped bubbles will cause errors. As bubbles accumulate, the conductivity reading normally drifts down. In the plastic flow cell, bubbles are readily visible. To control bubble formation, apply a small amount of back pressure to the flow cell or pipe tee.

**Figure 2-1: Sensor Orientation** 



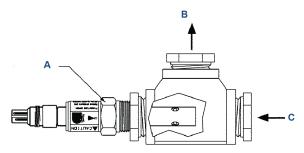
- A. Trapped air
- B. Trapped sludge

Figure 2-2: Direct Insertion in a Pipe



- A. Sensor
- B. Weldalet
- C. Process piping

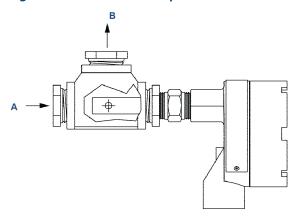
Figure 2-3: Insertion in a Pipe Tee



1-in. (25.4 mm) pipe tee with ¾-in. (19.1 mm) bushing shown

- A. Sensor
- B. Outlet
- C. Inlet

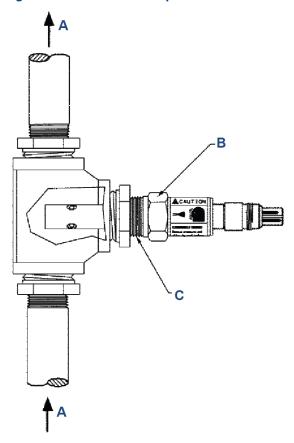
Figure 2-4: Insertion in a Pipe Tee



1-in. pipe tee with ¾-in. bushing shown.

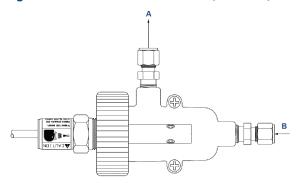
- A. Inlet
- B. Outlet

Figure 2-5: Insertion in a Pipe Tee



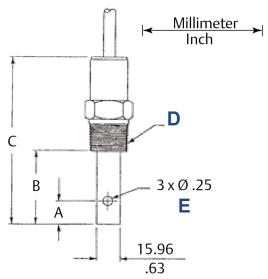
- A. Flow
- B. Sensor
- C. ¾-in. (19.1 mm) Male National Pipe Thread (MNPT), typical

Figure 2-6: Insertion in a Flow Cell (24091-02)



- A. Outlet
- B. Inlet

Figure 2-7: Rosemount 400 with Integral Cable Connection Dimensional Drawing



- A. Dimension
- B. Dimension
- C. Dimension
- D. ¾-in. (19.1 mm) 14 National Pipe Thread (NPT)
- E. Equally spaced

#### Note

For more information, see Table 2-1

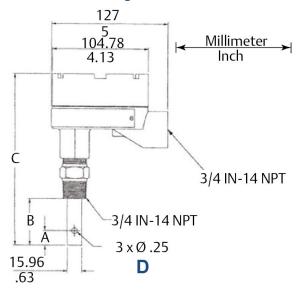
**Table 2-1: Rosemount 400 with Integral Cable Connection Dimensions** 

| Sensor   | Α     |       | В    |       | С    |       |
|--|-------|-------|------|-------|------|-------|
| configur-<br>ation                                   | in.   | mm    | in.  | mm    | in.  | mm    |
| 0.01/cm  | 1.59  | 40.39 | 1.98 | 50.34 | 4.52 | 114.8 |
| 0.1/cm   | 0.687 | 17.45 | 1.11 | 28.15 | 3.65 | 92.71 |
| 1.0/cm   | 0.667 | 16.94 | 1.13 | 28.70 | 3.67 | 93.22 |
| 0.01/cm<br>(with<br>extended<br>insertion<br>length) | 1.59  | 40.39 | 5.49 | 139.4 | 8.00 | 203.2 |

Table 2-1: Rosemount 400 with Integral Cable Connection Dimensions *(continued)* 

| Sensor A  |       | В     |      | С     |      |       |
|---|-------|-------|------|-------|------|-------|
| configur-<br>ation                                  | in.   | mm    | in.  | mm    | in.  | mm    |
| 0.1/cm<br>(with<br>extended<br>insertion<br>length) | 0.687 | 17.45 | 5.49 | 139.4 | 8.00 | 203.2 |
| 1.0/cm<br>(with<br>extended<br>insertion<br>length) | 0.667 | 16.94 | 5.49 | 139.4 | 8.00 | 203.2 |

Figure 2-8: Rosemount 400 with Integral Junction Box Dimensional Drawing



- A. Dimension
- B. Dimension
- C. Dimension
- D. Equally spaced

### Note

For more information, see Table 2-2

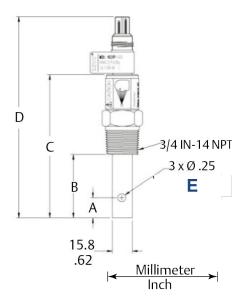
Table 2-2: Rosemount 400 with Integral Junction Box Dimensions

| Sensor A   |       |       | В    |       |       | С     |  |
|--|-------|-------|------|-------|-------|-------|--|
| configur-<br>ation                                   | in.   | mm    | in.  | mm    | in.   | mm    |  |
| 0.01/cm  | 1.59  | 40.39 | 1.98 | 50.34 | 7.41  | 188.2 |  |
| 0.1/cm   | 0.687 | 17.45 | 1.11 | 28.15 | 6.49  | 164.9 |  |
| 1.0/cm   | 0.667 | 16.94 | 1.13 | 28.70 | 6.51  | 165.4 |  |
| 0.01/cm<br>(with<br>extended<br>insertion<br>length) | 1.59  | 40.39 | 5.49 | 139.4 | 10.90 | 276.9 |  |

Table 2-2: Rosemount 400 with Integral Junction Box Dimensions *(continued)* 

| Sensor A  |       |       | В    |       | С     |       |  |
|---|-------|-------|------|-------|-------|-------|--|
| configur-<br>ation                                  | in.   | mm    | in.  | mm    | in.   | mm    |  |
| 0.1/cm<br>(with<br>extended<br>insertion<br>length) | 0.687 | 17.45 | 5.49 | 139.4 | 10.90 | 276.9 |  |
| 1.0/cm<br>(with<br>extended<br>insertion<br>length) | 0.667 | 16.94 | 5.49 | 139.4 | 10.90 | 276.9 |  |

Figure 2-9: Rosemount 400VP with Variopol Cable Connection



- A. Dimension
- B. Dimension
- C. Dimension
- D. Dimenson
- E. Equally spaced

### Note

For more information, see Table 2-3

Table 2-3: Rosemount 400VP with Variopol Cable Dimensions

| Sensor A   |      | В     | В    |       | С    |       | D    |       |
|--|------|-------|------|-------|------|-------|------|-------|
| configur-<br>ation                                   | in.  | mm    | in.  | mm    | in.  | mm    | in.  | mm    |
| 0.01/cm  | 1.59 | 40.39 | 1.98 | 50.34 | 4.43 | 112.5 | 6.3  | 160.0 |
| 0.1/cm   | 0.67 | 17.0  | 1.10 | 27.9  | 3.47 | 90.4  | 5.43 | 137.9 |
| 1.0/cm   | 0.67 | 17.0  | 1.10 | 27.9  | 3.58 | 90.9  | 5.45 | 138.4 |
| 0.01/cm<br>(with<br>extended<br>insertion<br>length) | 1.59 | 40.39 | 5.48 | 139.2 | 7.91 | 200.9 | 9.78 | 284.4 |

Table 2-3: Rosemount 400VP with Variopol Cable Dimensions *(continued)* 

| Sensor A  |      | В    | В    |       | С    |       | D    |       |
|---|------|------|------|-------|------|-------|------|-------|
| configur-<br>ation                                  | in.  | mm   | in.  | mm    | in.  | mm    | in.  | mm    |
| 0.1/cm<br>(with<br>extended<br>insertion<br>length) | 0.67 | 17.0 | 5.48 | 139.2 | 7.91 | 200.9 | 9.78 | 284.4 |
| 1.0/cm<br>(with<br>extended<br>insertion<br>length) | 0.67 | 17.0 | 5.48 | 139.2 | 7.91 | 200.9 | 9.78 | 284.4 |

# 2.1 Wiring the sensor

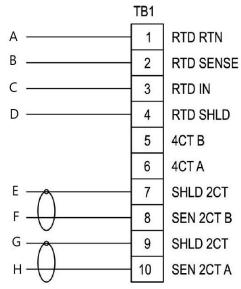
For additional wiring information, refer to <a href="mailto:Emerson.com/">Emerson.com/</a> <a href="mailto:RosemountLiquidAnalysisWiring">RosemountLiquidAnalysisWiring</a>.

Table 2-4: Wire Color and Connections in Sensor

| Color                 | Function  |
|-----------------------|---|
| Gray                  | Connects to outer electrode   |
| Clear                 | Coaxial shield for gray wire  |
| Orange                | Connects to inner electrode   |
| Clear                 | Coaxial shield for orange wire  |
| Red                   | В В   |
| White with red stripe | ] A   |
| White                 |   |
|                       | A. Resistance Temperature Device (RTD) B. RTD in C. RTD sense D. RTD return |
| Clear                 | Shield for all RTD lead wires   |

### 2.2 Wire the sensor to the transmitter

Figure 2-10: Wiring for Rosemount 56, 1056, 1057, and 1058 transmitters



- A. White
- B. White/Red
- C. Red
- D. Clear
- E. Clear
- F. Orange
- G. Clear
- H. Gray

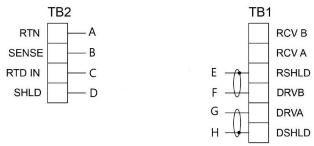
Table 2-5: Wiring for Rosemount 56, 1056, 1057, and 1058 transmitters

| Terminal number | Wire color | Connects to                                   |
|-----------------|------------|---|
| 1               | White      | Resistance Temperature<br>Device (RTD) return |
| 2               | White/red  | RTD sense                                     |
| 3               | Red        | RTD in  |
| 4               | Clear      | RTD shield                                    |
| 5               | N/A        | 4СТ-В   |

Table 2-5: Wiring for Rosemount 56, 1056, 1057, and 1058 transmitters *(continued)* 

| Terminal number | Wire color | Connects to  |
|-----------------|------------|--------------|
| 6               | N/A        | 4CT-A        |
| 7               | Clear      | Shield 2CT   |
| 8               | Orange     | Sensor 2CT-B |
| 9               | Clear      | Shield 2CT   |
| 10              | Gray       | Sensor 2CT-A |

Figure 2-11: Wiring for Rosemount 1066 transmitter



- A. White
- B. White/Red
- C. Red
- D. Clear
- E. Clear
- F. Gray
- G. Orange
- H. Clear

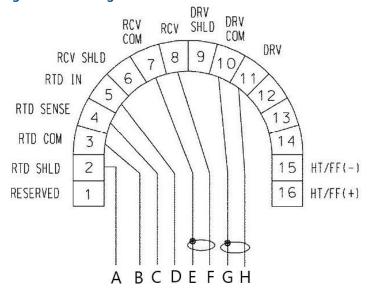
**Table 2-6: Wiring for Rosemount 1066 Transmitter** 

| Terminal block | Wire color | Connects to |
|----------------|------------|-------------|
| TB2            | White      | RTD return  |
| TB2            | White/red  | RTD sense   |
| TB2            | Red        | RTD in      |
| TB2            | Clear      | Shield      |
| TB1            | N/A        | Receive B   |
| TB1            | N/A        | Receive A   |

Table 2-6: Wiring for Rosemount 1066 Transmitter (continued)

| Terminal block | Wire color | Connects to    |
|----------------|------------|----------------|
| TB1            | Clear      | Receive shield |
| TB1            | Gray       | Drive B        |
| TB1            | Orange     | Drive A        |
| TB1            | Clear      | Drive shield   |

Figure 2-12: Wiring for Rosemount 5081 transmitter



- A. Clear
- B. White
- C. White/Red
- D. Red
- E. Clear
- F. Orange
- G. Clear
- H. Gray

Table 2-7: Wiring for Rosemount 5081 Transmitter

| Terminal<br>number | Wire color | Connects to | Terminal<br>number | Wire color | Connects to  |
|--------------------|------------|-------------|--------------------|------------|--------------|
| 1                  | N/A        | Reserved    | 9                  | N/A        | Drive shield |

Table 2-7: Wiring for Rosemount 5081 Transmitter *(continued)* 

| Terminal number | Wire color | Connects to       | Terminal number | Wire color | Connects to  |
|-----------------|------------|-------------------|-----------------|------------|--|
| 2               | Clear      | RTD shield        | 10              | Clear      | Drive<br>common  |
| 3               | White      | RTD return        | 11              | Gray       | Drive  |
| 4               | White/red  | RTD sense         | 12              | N/A        | N/A  |
| 5               | Red        | RTD in            | 13              | N/A        | N/A  |
| 6               | N/A        | Receive<br>shield | 14              | N/A        | N/A  |
| 7               | Clear      | Receive<br>common | 15              | N/A        | HART <sup>®</sup> / FOUNDATION <sup>™</sup> Fieldbus (-) |
| 8               | Orange     | Receive           | 16              | N/A        | HART/<br>FOUNDATION<br>Fieldbus (+)                      |

### 2.2.1 Wiring through a junction box

Rosemount 400 Contacting Conductivity Sensors can have an optional integral junction box mounted on the end of the sensor.

See <u>Figure 2-13</u> for wiring instructions. If wiring through a remote junction box (PN 23550-00), wire point-to-point. Use cable 23747-00 (factory-terminated) or 9200275 (raw cable).

B C D E F | TB 9 8 7 6 5 4 3 2 1

K

Figure 2-13: Sensor-Mounted Junction Box Wiring

- A. Model 400 sensor with junction box
- B. Orange
- C. Red

G

- D. Red
- E. Gray
- F. Sensor wires
- G. Cable
- H. Clear
- I. Orange
- I. White
- .. . . . .
- K. Red
- L. Gray
- M. Clear
- N. White/Red
- O. Clear

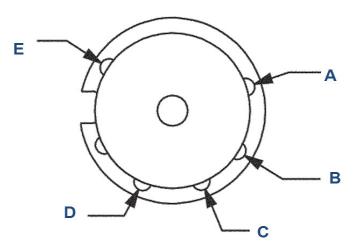
**Table 2-8: Wiring Sensor to Junction Box** 

| Terminal number | Sensor wire color | Junction box cable color |  |
|-----------------|-------------------|--------------------------|--|
| 1               | N/A               | Clear                    |  |
| 2               | N/A               | N/A                      |  |
| 3               | N/A               | Clear                    |  |
| 4               | Gray              | Gray                     |  |
| 5               | White             | White                    |  |
| 6               | White             | Red and white/red        |  |
| 7               | Orange            | Orange                   |  |
| 8               | N/A               | Clear                    |  |
| 9               | N/A               | N/A                      |  |

### Note

- The gray sensor wire is connected to the junction box, which makes electrical contact with the OUTER electrode.
- Terminals in junction box are not numbered. Refer to transmitter wiring diagram for connections at transmitter.

Figure 2-14: Pin out diagram for Rosemount 400VP with Variopol cable connection



- A. Resistance Temperature Device (RTD)
- B. RTD return
- C. Outer electrode
- D. RTD sense
- E. Inner electrode

# 3 Calibration and maintainenance

# 3.1 Calibrating the sensor

Emerson calibrates the sensors at the factory, so they do not need calibration when they are first placed in service. Simply enter the cell constant printed on the label into the transmitter.

After a period of service, you may need to calibrate the sensor. For more information on calibration, refer to the <u>Calibrating Contacting Conductivity Sensors Application Data Sheet</u>.

### 3.1.1 Calibration using a standard solution

If using a standard solution, choose one having conductivity in the recommended operating range for the sensor cell constant.

#### **Procedure**

- Immerse the rinsed sensor in the standard solution and adjust the transmitter reading to match the conductivity of the standard.
- 2. Calibrate the sensor.

For an accurate calibration:

- a. Choose a calibration standard near the midpoint of the recommended conductivity range for the sensor.
- b. Do not use calibration standards having conductivity less than 100  $\mu$ S/cm.
- c. Turn off automatic temperature compensation in the transmitter.
- d. Use a standard for which the conductivity as a function of temperature is known.
- e. Use a good quality calibrated thermometer with an error rate less than 32 °F (0.1 °C) to measure the temperature of the standard.
- f. Follow good laboratory practice. Rinse the beaker and sensor at least twice with standard. Ensure the rinse solution reaches between the inner and outer electrodes by tapping and swirling the sensor while it is immersed in the standard.
- g. Ensure air bubbles are not trapped between the electrodes. Place the sensor in the standard and tap and swirl to release bubbles. Note the readings and

repeat. If readings agree, then no trapped bubbles are present. Repeat until two subsequent readings agree.

### 3.1.2 Calibration using a reference meter and sensor

Take the following precautions for a successful calibration:

1. If the normal conductivity of the process liquid is less than about 1.0  $\mu$ S/cm, adjust the conductivity so that it is near the upper end of the operating range.

#### Note

The difference between the conductivity measured by the process and reference meter usually has both a fixed (constant error) and relative (proportional error) component. Because the cell constant calibration assumes the error is proportional only, calibration at low conductivity allows the fixed component to have an outsized influence on the result. For example, assume the only difference between reference meter and process sensor is fixed, and the process sensor always reads 0.002  $\mu$ S/cm high.

- If the process sensor is calibrated at 0.100  $\mu$ S/cm, then the new cell constant will be changed by 0.100/0.102 or two percent.
- If the sensor is calibrated at 0.500  $\mu$ S/cm, then the change will be only 0.500/0.502 or 0.4 percent.

Calibration at higher conductivity produces a better result, because it minimizes the effect of the offset.

- 2. Orient the sensors so that air bubbles always have an easy escape path and cannot get trapped between the electrodes.
- 3. Turn off automatic temperature compensation in the transmitter.

#### Note

Almost all process conductivity transmitters feature automatic temperature compensation in which the transmitter applies one of several temperature correction algorithms to convert the measured conductivity to the value at a reference temperature, typically 77 °F (25 °C).

Although temperature correction algorithms are useful for routine measurements, do not use them during calibration for the following two reasons:

 No temperature correction is perfect. If the assumptions behind the algorithm do not perfectly fit the solution being

measured, the temperature-corrected conductivity will be in error.

 If the temperature measurement itself is in error, the corrected conductivity will be in error.

The purpose of calibrating the sensor is to determine the cell constant. To minimize the error in the cell constant, eliminate all sources of avoidable error, e.g., temperature compensation.

4. Keep tubing runs between the sensors short and adjust the sample flow as high as possible. Short tubing runs and high flow ensure that the temperature of the liquid does not change as it flows from one sensor to another.

#### Note

If the process temperature is appreciably different from ambient, high flow may not be enough to keep the temperature constant. In this case, you may need to pump sample at room temperature from a reservoir through the sensors. Because such a system is likely to be open to atmosphere, saturate the liquid with air to prevent drift caused by absorption of atmospheric carbon dioxide.

5. To prevent contamination of low conductivity (< 1  $\mu$ S/cm) process liquids, use clean tubing to connect the sensors. To prevent drift caused desorption of ionic contaminants from tube walls, keep the sample flow greater than 6 ft./sec (1.8 m/sec).

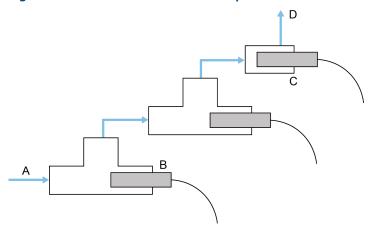
#### **Procedure**

1. Connect the process sensors and reference sensor in series and allow the process liquid to flow through all sensors.

Calibrate the process sensor by adjusting the process transmitter reading to match the conductivity measured by the reference meter.

See <u>Figure 3-1</u> for the calibration setup.

Figure 3-1: In Process Calibration Setup



- A. Sample inlet
- B. In process sensors
- C. Reference sensor
- D. Sample output

#### Note

<u>Figure 3-1</u> shows two process sensors connected in series with a reference sensor. The horizontal sensor orientation ensures good circulation of the process liquid past the electrodes. The staircase orientation provides an escape path for bubbles.

This method is ideal for calibrating the sensors used in low conductivity water (0.01/cm cell constants), because the calibration system is closed and cannot be contaminated by atmospheric carbon dioxide.

## 3.1.3 Calibration using a grab sample

Use the grab sample method when it is impractical to remove the sensor for calibration or to connect a reference sensor to the process line.

#### **Procedure**

1. Take a sample of the process liquid.

Measure the sample's conductivity using a reference instrument.

- 3. Adjust the reading from the process transmitter to match the measured conductivity.
- 4. Take the sample from a point as close to the process sensor as possible.
- 5. Keep temperature compensation turned on.

#### Note

There is likely to be a lag time between sampling and analysis, so temperature is likely to change.

6. Ensure the reference and process instruments are using the same temperature correction algorithm.

#### Note

Only use grab sample calibration when the conductivity is fairly high.

The temperature compensation algorithm will most likely be linear slope.

7. Confirm that both instruments are using the same temperature coefficient in the linear slope calculation.

#### Note

If the reference meter does not have automatic temperature correction, calculate the conductivity at 77  $^{\circ}$ F (25  $^{\circ}$ C) using the equation:

$$C_{25} = \frac{C_t}{1 + \alpha(t-25)}$$

Where:  $C_{25}$  = the conductivity at 77 °F (25 °C)

 $C_t$  = the conductivity at 77 °F (25 °C)

 $\alpha$  = the temperature coefficient expressed as a decimal fraction

- 8. Confirm the temperature measurements in both the process and reference instruments are accurate. The ideally range is within 32  $^{\circ}$ F (0.5  $^{\circ}$ C).
- Follow good laboratory practice when measuring the conductivity of the grab sample:
  - a. Rinse the beaker and sensor at least twice with sample.
  - b. Ensure the rinse solution reaches between the inner and outer electrodes by tapping and swirling the sensor while it is immersed in the sample.

c. Ensure air bubbles are not trapped in the sensor. To do this, place the sensor in the sample and tap and swirl to release bubbles.

- d. Note the reading.
- e. Remove the sensor and return it to the sample.
- f. Tap and swirl again and note the reading:
  - If the two readings agree, there are no trapped bubbles.
  - If they do not agree, bubbles are present. Continue the process until two subsequent readings agree

#### Note

While measuring, do not allow the sensor to touch the sides and, particularly, the bottom of the beaker. Keep at least ¼-in. (6 mm) clearance.

g. Ensure to compensate for process conductivity changes that might have occurred while the grab sample was being tested.

#### Note

Rosemount conductivity transmitters (Rosemount 56, 1056, and 1066) do this automatically. They save the value of the process conductivity at the time the sample was taken and use that value to calculate the new cell constant when you enter the result of the grab sample test. Older transmitters do not remember the process conductivity value. Therefore, you must enter a value adjusted by an amount proportional to the change in the process conductivity.

For example, suppose the process conductivity is 810  $\mu$ S/cm when the sample is taken and 815  $\mu$ S/cm when the test result is entered. If the grab sample conductivity is 819  $\mu$ S/cm, then enter (815/810) x 819 or 824  $\mu$ S/cm.

# 3.2 Cleaning the sensor

#### **Procedure**

Use a warm detergent solution and a soft brush or pipe cleaner to remove oil and scale.

#### Note

Isopropyl alcohol may be used to remove oily films. Avoid using strong mineral acids to clean conductivity sensors.

# 4 Troubleshoot

# 4.1 Off-scale reading

#### **Potential cause**

Wiring is incorrect.

### **Recommended action**

Verify and correct wiring.

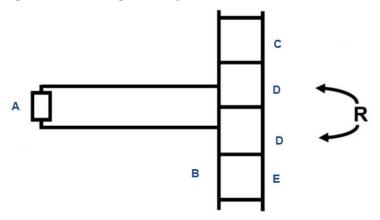
#### **Potential cause**

Temperature element is open or shorted.

### **Recommended action**

Check temperature element for open or short circuits.

Figure 4-1: Checking the temperature element



- A. Resistance Temperature Device (RTD)
- B. Terminal strip in sensor junction box
- C. Orange
- D. Red
- E. Gray

### **Potential cause**

Sensor is not in process stream.

#### **Recommended action**

Submerge sensor completely in process stream.

#### **Potential cause**

Variopol cable is not properly seated.

### **Recommended action**

Loosen connector and reseat.

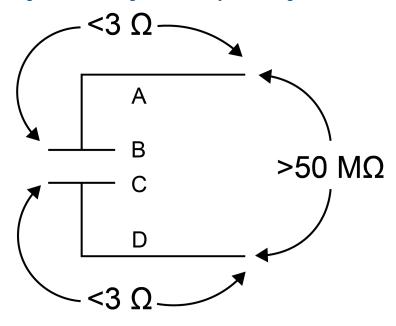
#### Potential cause

Sensor has failed.

#### **Recommended action**

Perform isolation checks.

Figure 4-2: Checking the continuity and leakage



- A. Orange
- B. Inner
- C. Outer
- D. Gray

# 4.2 Noisy reading

### **Potential cause**

Sensor is improperly installed in process stream.

#### **Recommended action**

Submerge sensor completely in process stream.

#### **Potential cause**

Variopol cable is not properly seated.

#### Recommended action

Loosen connector and reseat.

# 4.3 Reading seems wrong (lower or higher than expected)

#### **Potential cause**

Bubbles trapped in sensor.

#### Recommended actions

- Ensure the sensor is properly oriented in pipe or flow cell.
   See Figure 2-1.
- 2. Apply back pressure to flow cell.

#### **Potential cause**

Wrong temperature correction algorithm is being used.

#### **Recommended action**

Check that the temperature correction is appropriate for the sample.

See transmitter Reference Manual for more information.

#### **Potential cause**

Wrong cell constant.

#### Recommended action

Verify that the correct cell constant has been entered in the transmitter and that the cell constant is appropriate for the conductivity of the sample.

See transmitter Reference Manual.

# 4.4 Sluggish response

#### **Potential cause**

Flectrodes are fouled.

#### **Recommended action**

Clean electrodes.

### **Potential cause**

Sensor is installed in dead area in piping.

#### Recommended action

Move sensor to a location more representative of the process liquid.

# 4.5 Checking the temperature element

#### **Procedure**

Disconnect leads and measure resistance shown.

The measured resistance should be close to the value in the following table.

| Temperature    | Resistance in ohms |         |
|----------------|--------------------|---------|
|                | Pt 100             | Pt 1000 |
| 32 °F (0 °C)   | 100.0              | 1000    |
| 50 °F (10 °C)  | 103.9              | 1039    |
| 68 °F (20 °C)  | 107.8              | 1078    |
| 86 °F (30 °C)  | 111.7              | 1117    |
| 104 °F (40 °C) | 115.5              | 1155    |
| 122 °F (50 °C) | 119.4              | 1194    |

### **Related information**

Figure 1

# 4.6 Checking the continuity and leakage

#### **Procedure**

Disconnect electrode leads and measure resistance and continuity as shown in Figure 4-2.

The sensor must be dry when checking resistance between electrode leads.

# **5** Accessories

| Part number | Description  |
|-------------|--|
| 23747-06    | Junction box for a remote cable connection               |
| 9200275     | Connecting cable, unterminated, specify length           |
| 23747-00    | Connecting cable, terminated, specify length             |
| 24091-02    | Low flow cell for Rosemount 400/400VP sensors            |
| 05010781899 | Conductivity standard SS-6, 200 µS/cm, 32 oz. (0.95 L)   |
| 05010797875 | Conductivity standard, SS-6A, 200 µS/cm, 1 gal. (3.78 L) |
| 05010782468 | Conductivity standard, SS-5, 1000 µS/cm, 32 oz. (0.95 L) |
| 05010783002 | Conductivity standard SS-5A, 1000 µS/cm, 1 gal. (3.78 L) |
| 05000705464 | Conductivity standard, SS-1, 1409 µS/cm, 32 oz. (0.95 L) |
| 05000709672 | Conductivity standard, SS-1A 1409 µS/cm, 1 gal. (3.78 L) |
| 05010782147 | Conductivity standard SS-7, 5000 µS/cm, 32 oz. (0.95 L)  |
| 05010782026 | Conductivity standard SS-7A, 5000 μS/cm, 1 gal. (3.78 L) |
| 23747-06    | 2.5-ft. (0.8 m) interconnecting VP6 cable                |
| 23747-04    | 6.4-ft. (1.2 m) interconnecting VP6 cable                |
| 23747-02    | 10-ft. (3.0 m) interconnecting VP6 cable                 |
| 23747-07    | 15-ft. (4.6 m) interconnecting VP6 cable                 |
| 23747-08    | 20-ft. (6.1 m) interconnecting VP6 cable                 |
| 23747-09    | 25-ft. (7.6 m) interconnecting VP6 cable                 |
| 23747-10    | 30-ft. (9.1 m) interconnecting VP6 cable                 |
| 23747-03    | 50-ft. (15.2 m) interconnecting VP6 cable                |
| 23747-11    | 100-ft. (30.5 m) interconnecting VP6 cable               |



Quick Start Guide 00825-0100-3400, Rev. AC November 2024

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