

### Permanently installed clamp-on ultrasonic measuring system for extremely low flows

#### Features

- Installation and start-up do not require any pipe work nor any process interruptions
- Extra low flow measurement system optimised for pipe diameters of 10...50 mm and above
- Achieved accuracy of 1 % MV  $\pm$  0.0006 m/s on extreme low flows – 3 l/h and below – independent of wall thickness
- Matched transducers, advanced digital signal processing (DSP) and efficient algorithms ensure stable measurements at very low flows
- System calibration: transmitter and transducers calibrated together for improved low flow accuracy
- Automatic loading of calibration data and transducer recognition
- Bidirectional communication and support of common bus technologies (Profibus PA, Foundation Fieldbus, HART, Modbus, BACnet, M-Bus)
- Advanced self-diagnosis and possibilities for event-based triggering of data recording for the supervision and control of critical processes
- Rugged and hazardous area approved transducers and transmitters: ATEX/IECEX zone 1/2, FM Class I Div. 1/2 (see also Technical specification F80xLF)
- Available in aluminum and stainless steel housing

#### Applications

- Chemical injection for oil and gas
- Oil and gas exploration and production
- Chemical dosing in water and wastewater treatment
- Paint spray lines
- Pulp and paper industry
- Chemical and petrochemical industry
- Semiconductor industry



FLUXUS F721LF-\*\*\*\*-A



FLUXUS F721LF-\*\*\*\*-S



Variofix L with bolt mounting plates

**Function** ..... 3  
 Measurement principle ..... 3  
 Calculation of volumetric flow rate ..... 3  
 Number of sound paths ..... 4

**Transmitter** ..... 5  
 Technical data ..... 5  
 Diagrams ..... 7  
 Dimensions ..... 8  
 2" pipe mounting kit ..... 9  
 Terminal assignment ..... 10

**Transducers** ..... 11  
 Technical data ..... 11

**Transducer mounting fixture** ..... 12

**Coupling materials for transducers** ..... 13

**Connection systems** ..... 14

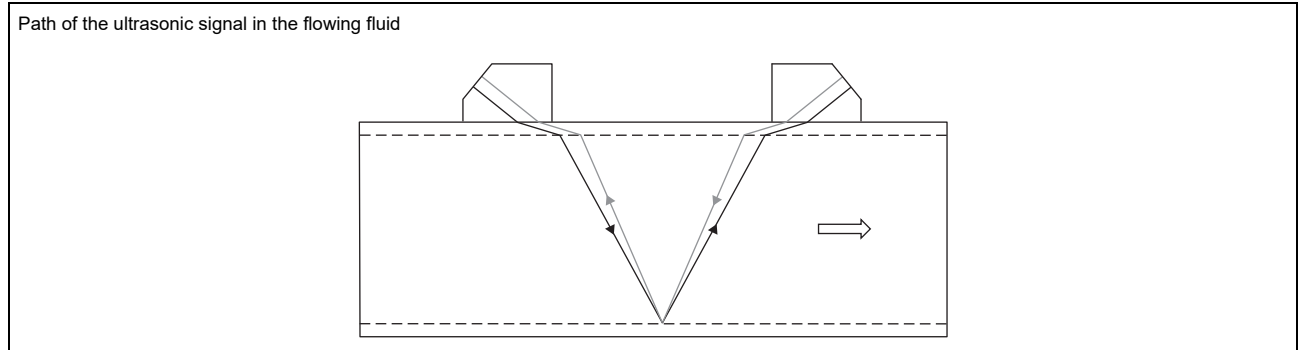
**Junction box** ..... 15  
 Technical data ..... 15  
 Dimensions ..... 16  
 2" pipe mounting kit ..... 16

**Clamp-on temperature probe (optional)** ..... 17  
 Technical data ..... 17  
 Fixation ..... 21  
 Junction box ..... 22

## Function

### Measurement principle

The transducers are mounted on the pipe which is completely filled with the fluid. The ultrasonic signals are emitted alternately by a transducer and received by the other. The physical quantities are determined from the transit times of the ultrasonic signals.

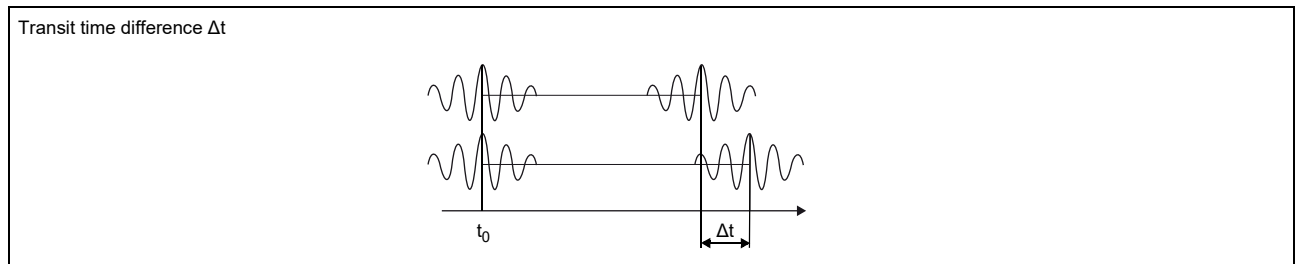


### Transit time difference principle

As the fluid where the ultrasound propagates is flowing, the transit time of the ultrasonic signal in flow direction is shorter than the one against the flow direction.

The transit time difference  $\Delta t$  is measured and allows the flowmeter to determine the average flow velocity along the propagation path of the ultrasonic signals. A flow profile correction is then performed in order to obtain the area averaged flow velocity, which is proportional to the volumetric flow rate.

The integrated microprocessors control the entire measuring cycle. The received ultrasonic signals are checked for measurement usability and evaluated for their reliability. Noise signals are eliminated.



### Calculation of volumetric flow rate

$$\dot{V} = k_{Re} \cdot A \cdot k_a \cdot \frac{\Delta t}{2 \cdot t_y}$$

where

- $\dot{V}$  - volumetric flow rate
- $k_{Re}$  - fluid mechanics calibration factor
- $A$  - cross-sectional pipe area
- $k_a$  - acoustical calibration factor
- $\Delta t$  - transit time difference
- $t_y$  - average of transit times in the fluid

### Number of sound paths

The number of sound paths is the number of transits of the ultrasonic signal through the fluid in the pipe. Depending on the number of sound paths, the following methods of installation exist:

- **reflection arrangement**

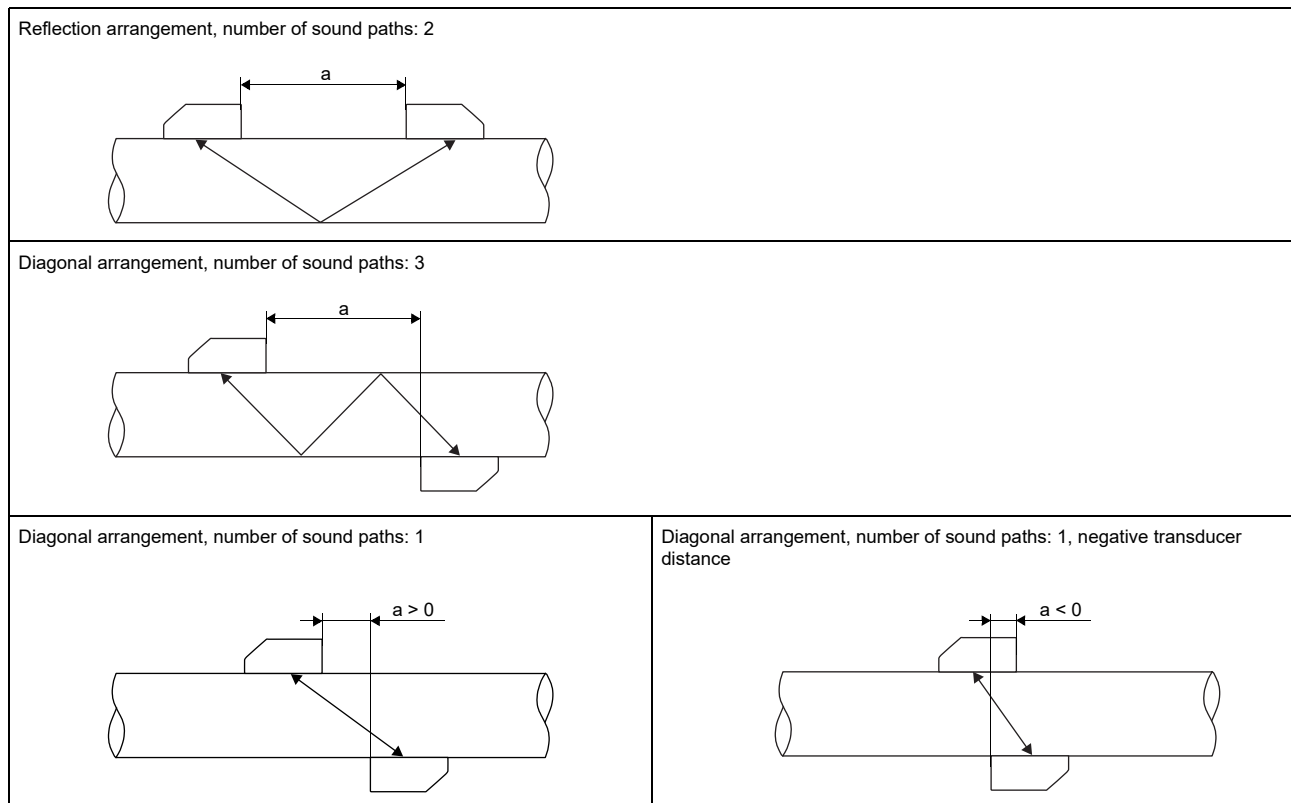
The number of sound paths is even. The transducers are mounted on the same side of the pipe. Correct positioning of the transducers is easy.

- **diagonal arrangement**

The number of sound paths is odd. The transducers are mounted on opposite sides of the pipe. In the case of a high signal attenuation by the fluid, pipe and coatings, diagonal arrangement with 1 sound path will be used.

The preferred method of installation depends on the application. While increasing the number of sound paths increases the accuracy of the measurement, signal attenuation increases as well. The optimum number of sound paths for the parameters of the application will be determined automatically by the transmitter.

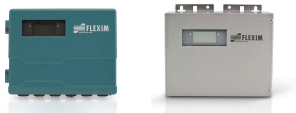


As the transducers can be mounted with the transducer mounting fixture in reflection arrangement or diagonal arrangement, the number of sound paths can be adjusted optimally for the application.



a - transducer distance

# Transmitter

## Technical data

	FLUXUS F721LF-NNN**-*A F721LF-NNN**-*S	FLUXUS F721LF-A2N**-*A F721LF-A2N**-*S	FLUXUS F721LF-F2N**-*A F721LF-F2N**-*S
			
design	standard field device	field device with stainless steel housing zone 2	field device with stainless steel housing FM Class I Div. 2
application	extreme low flow measurement for liquids		
<b>measurement</b>			
measurement principle	transit time difference correlation principle		
Flussrichtung	bidirektional		
flow	depending on pipe diameter, see diagrams		
flow velocity	depending on pipe diameter, see diagrams		
repeatability	0.15 % MV ±0.0006 m/s		
Reynolds number	< 1 000		
fluid	all acoustically conductive liquids with < 2 % gaseous or solid content in volume		
temperature compensation	corresponding to the recommendations in ANSI/ASME MFC-5.1-2011		
<b>measurement uncertainty (volumetric flow rate)</b>			
measurement uncertainty of the measuring system	±0.3 % MV ±0.0006 m/s		
measurement uncertainty at the measuring point <sup>1</sup>	±1 % MV ±0.0006 m/s		
<b>transmitter</b>			
power supply	<ul style="list-style-type: none"> <li>• 100...230 V/50...60 Hz or</li> <li>• 20...32 V DC or</li> <li>• 11...16 V DC</li> </ul>		
power consumption	W	< 15	
number of measuring channels		1	
damping	s	0...100 (adjustable)	
measuring cycle	Hz	100...1000	
response time	s	1	
housing material		aluminum, powder coated or stainless steel 316L (1.4404)	
degree of protection		IP66	aluminum housing: IP66/NEMA 4X stainless steel housing: IP65
dimensions	mm	see dimensional drawing	
weight	kg	aluminum housing: 5.4 stainless steel housing: 5.1	
fixation		wall mounting, optional: 2" pipe mounting	
ambient temperature	°C	-40...+60 (< -20 without operation of the display)	aluminum housing: -40...+55/60 (< -20 without operation of the display) stainless steel housing: -20...+55/60
display		128 x 64 pixels, backlight	
menu language		English, German, French, Spanish, Dutch, Russian, Polish, Turkish, Italian	
<b>explosion protection</b>			
<b>• ATEX/IECEX</b>			
marking	-	F721**-A20*A, F721**-A20*S: CE 0637 Ex II 3G II 2D Ex nA nC ic IIC T4 Gc Ex tb IIIC T120 °C Db T <sub>a</sub> -40...+60 °C	-
certification	-	IBExU11ATEX1015, IECEx IBE 11.0008	-
<b>• FM</b>			
marking	-	-	F721**-F20**2, F721**-F20**3:  NI/CI. I,II,III/Div. 2/ GP. A,B,C,D,E,F,G/ T5  F721**-F20**1:  NI/CI. I,II,III/Div. 2/ GP. A,B,C,D,E,F,G/ T4A

<sup>1</sup> with LowFlow reference conditions (water: 20 °C, number of sound paths: 8, inner pipe diameter: 13.1 mm)

<sup>2</sup> outside the explosive atmosphere (housing cover open)

	FLUXUS F721LF-NNN**-*A F721LF-NNN**.*S	FLUXUS F721LF-A2N**-*A F721LF-A2N**.*S	FLUXUS F721LF-F2N**-*A F721LF-F2N**.*S
<b>measuring functions</b>			
physical quantities	volumetric flow rate, mass flow rate, flow velocity		
totaliser	volume, mass		
diagnostic functions	sound speed, signal amplitude, SNR, SCNR, standard deviation of amplitudes and transit times		
<b>communication interfaces</b>			
service interfaces	measured value transmission, parametrisation of the transmitter: • USB <sup>2</sup> • LAN <sup>2</sup>		
process interfaces	max. 1 option: • RS485 (ASCII sender) • Modbus RTU • BACnet MS/TP • M-Bus • HART • Profibus PA • FF H1 • Modbus TCP • BACnet IP	max. 1 option: • RS485 (ASCII sender) • Modbus RTU • BACnet MS/TP • HART • Profibus PA • FF H1 • Modbus TCP • BACnet IP	max. 1 option: • RS485 (ASCII sender) • Modbus RTU • BACnet MS/TP • HART • Profibus PA • FF H1 • Modbus TCP • BACnet IP
<b>accessories</b>			
data transmission kit	USB cable		
software	• FluxDiagReader: reading of measured values and parameters, graphical presentation • FluxDiag (optional): reading of measurement data, graphical presentation, report generation, parametrisation of the transmitter		
<b>data logger</b>			
loggable values	all physical quantities, totalised physical quantities and diagnostic values		
capacity	max. 800 000 measured values		
<b>outputs</b>			
	The outputs are galvanically isolated from the transmitter.		
number	on request		
<b>• switchable current output</b>			
	All switchable current outputs are jointly switched to active or passive.		
range	mA	4...20 (3.2...22)	
accuracy		0.04 % MV ±3 µA	
active output		R <sub>ext</sub> < 250 Ω	
passive output		U <sub>ext</sub> = 8...30 V, depending on R <sub>ext</sub> (R <sub>ext</sub> < 1 kΩ at 30 V)	
<b>• HART</b>			
range	mA	4...20	
accuracy		0.1 % MV ±15 µA	
active output		U <sub>int</sub> = 24 V, R <sub>ext</sub> < 500 Ω	
passive output		U <sub>ext</sub> = 10...24 V DC, depending on R <sub>ext</sub> (R <sub>ext</sub> < 1 kΩ at 24 V)	
<b>• voltage output</b>			
range	V	0...1 or 0...10	
accuracy		0...1 V: 0.1 % MV ±1 mV 0...10 V: 0.1 % MV ±10 mV	
internal resistance		R <sub>int</sub> = 500 Ω	
<b>• frequency output</b>			
range	kHz	-	0...5
optorelay		-	24 V/4 mA, R <sub>int</sub> = 66.5 Ω
<b>• digital output</b>			
functions		• frequency output • binary output • pulse output	
number		3	
operating parameters		5...30 V/< 100 mA	
<b>frequency output</b>			
• range	kHz	0...5	
<b>binary output</b>			
• binary output as alarm output		limit, change of flow direction or error	
<b>pulse output</b>			
• functions		mainly for totalising	
• pulse value	units	0.01...1000	
• pulse width	ms	0.05...1000	
<b>inputs</b>			
	The inputs are galvanically isolated from the transmitter.		
number	max. 4, on request		

<sup>1</sup> with LowFlow reference conditions (water: 20 °C, number of sound paths: 8, inner pipe diameter: 13.1 mm)

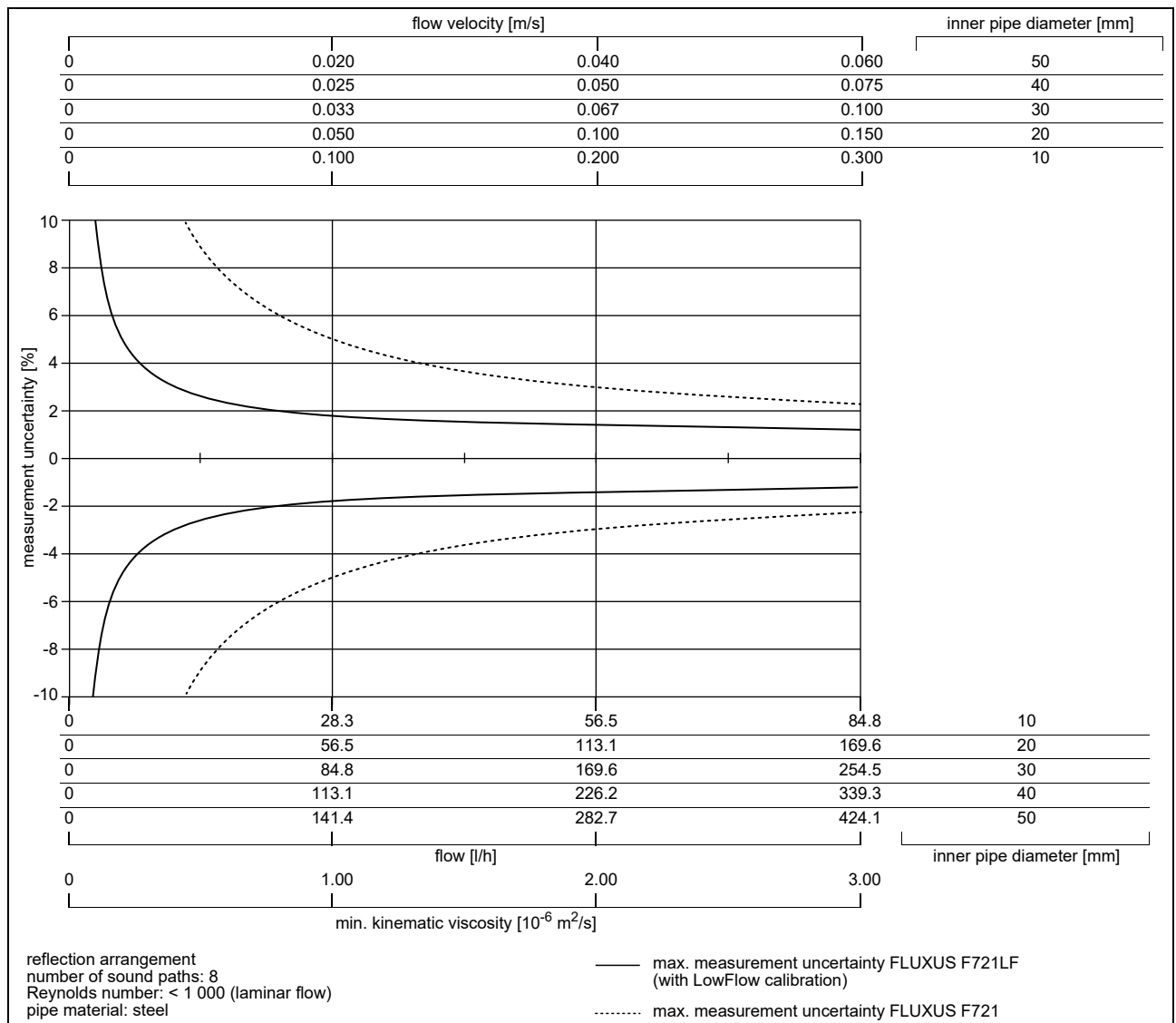
<sup>2</sup> outside the explosive atmosphere (housing cover open)

	FLUXUS F721LF-NNN**-*A F721LF-NNN**-*S	FLUXUS F721LF-A2N**-*A F721LF-A2N**-*S	FLUXUS F721LF-F2N**-*A F721LF-F2N**-*S
<b>• temperature input</b>			
type	Pt100/Pt1000		
connection	4-wire		
range	°C -150...+560		
resolution	K 0.01		
accuracy	±0.01 % MV ±0.03 K		
<b>• current input</b>			
accuracy	0.1 % MV ±10 µA		
active input	U <sub>int</sub> = 24 V, R <sub>int</sub> = 50 Ω, P <sub>int</sub> < 0.5 W, not short-circuit proof		
• range	mA 0...20		
passive input	R <sub>int</sub> = 50 Ω, P <sub>int</sub> < 0.3 W		
• range	mA -20...+20		
<b>• voltage input</b>			
range	V 0...1		
accuracy	0.1 % MV ±1 mV		
internal resistance	R <sub>int</sub> = 1 MΩ		
<b>• binary input</b>			
switching signal	5...30 V, 1 mA		5...26 V, 1 mA
functions	<ul style="list-style-type: none"> <li>• reset of the measured values</li> <li>• reset of the totalisers</li> <li>• stop of the totalisers</li> <li>• activation of the measuring mode for highly dynamic flows</li> </ul>		

<sup>1</sup> with LowFlow reference conditions (water: 20 °C, number of sound paths: 8, inner pipe diameter: 13.1 mm)

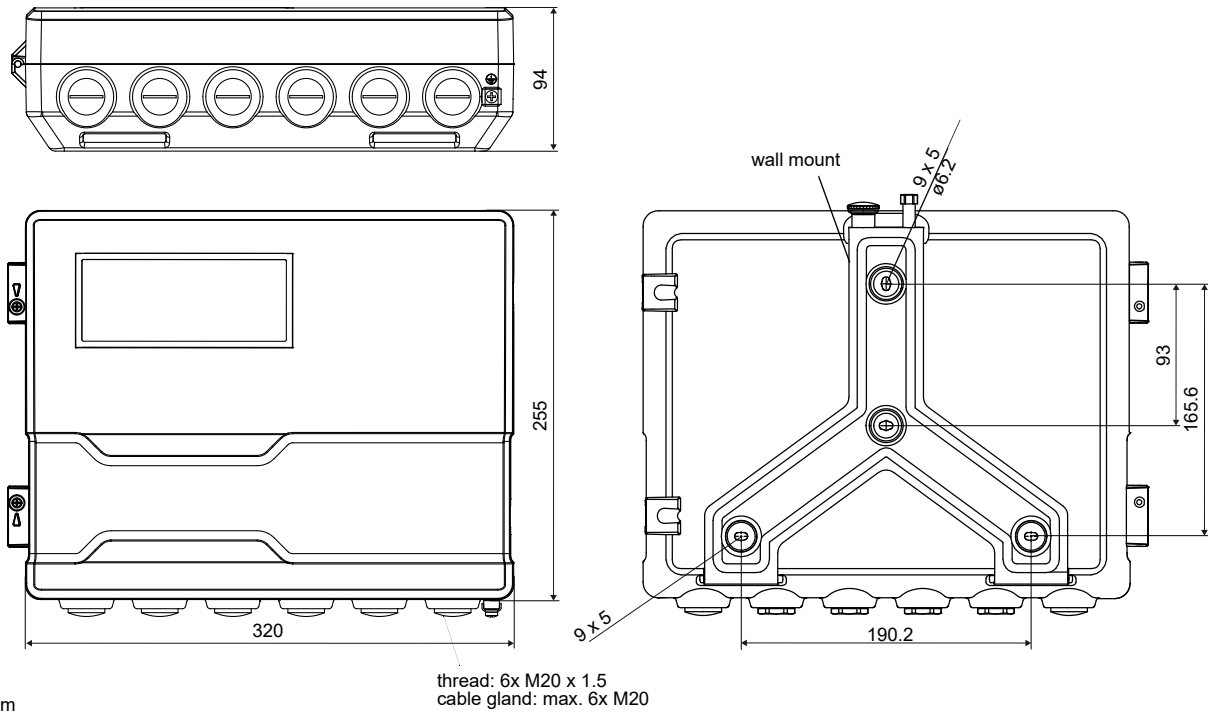
<sup>2</sup> outside the explosive atmosphere (housing cover open)

### Diagrams

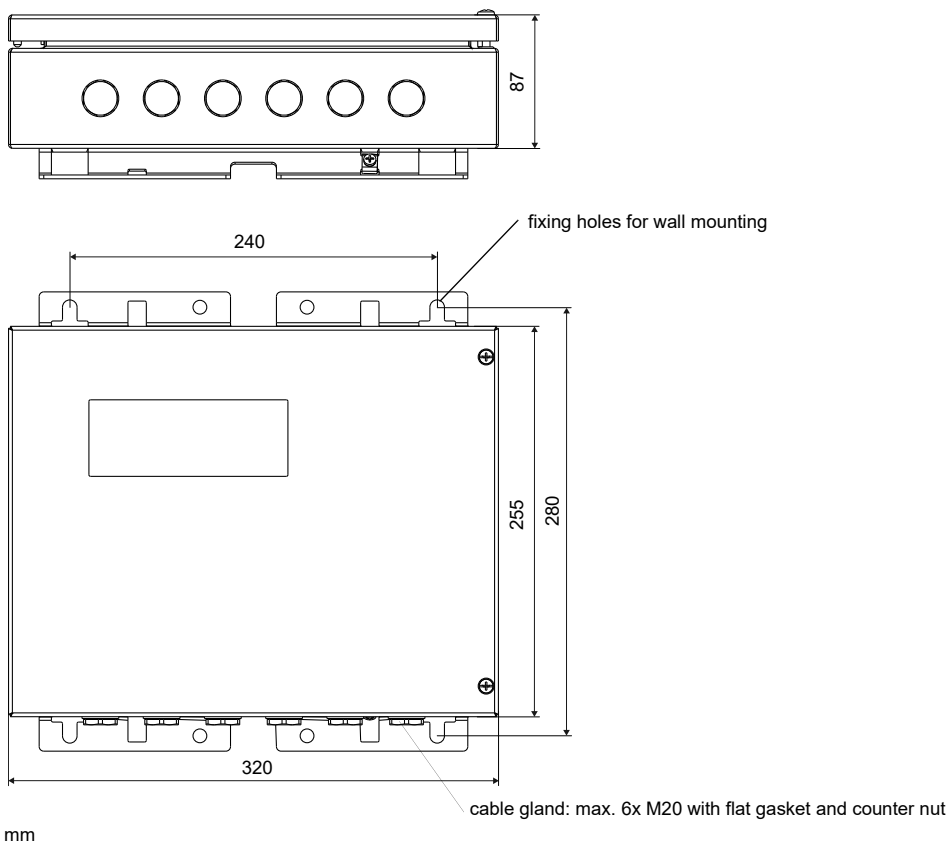


Dimensions

\*72\*\*\*\_\*\*\*\*\*\_A

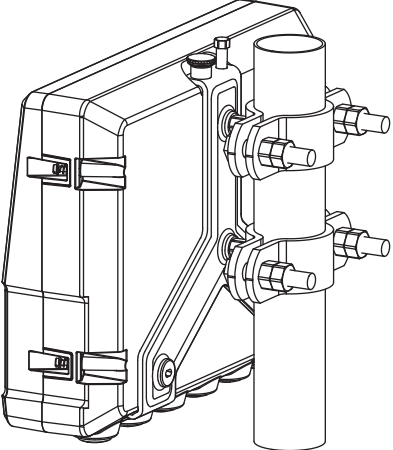
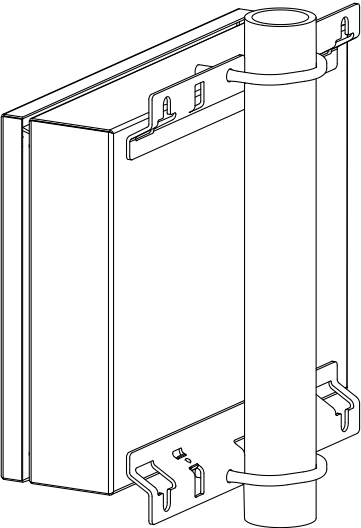


\*72\*\*\*\_\*\*\*\*\*\_S

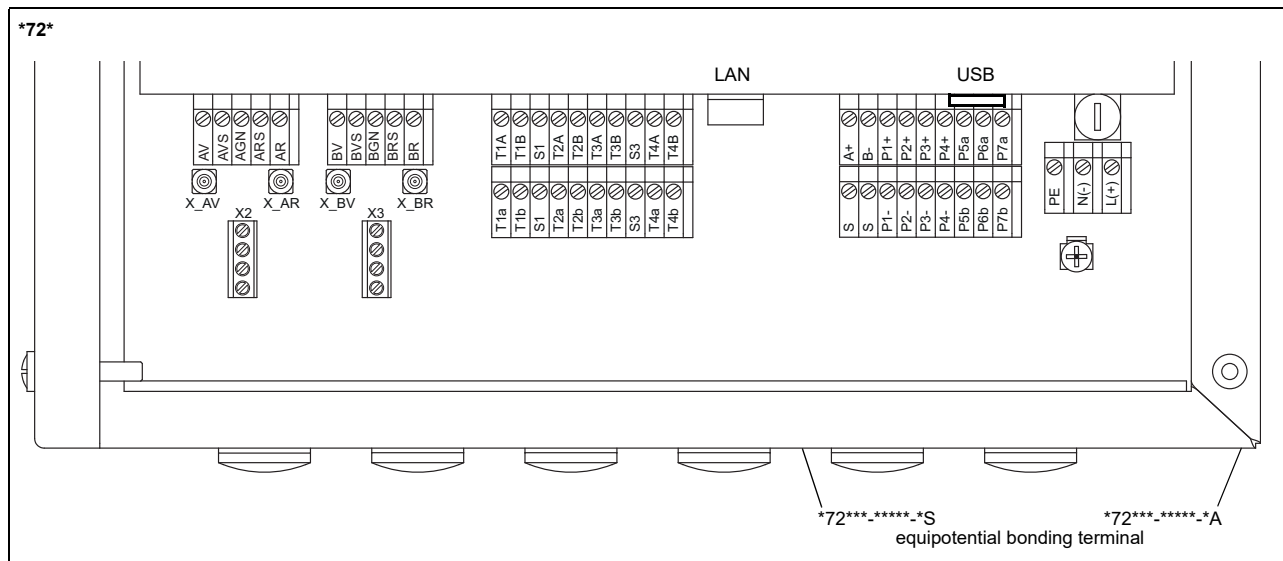




### 2" pipe mounting kit

<p>*72***.*****A</p> 	<p>item number: 721037-4</p>
<p>*72***.*****S</p> 	<p>item number: 721110-4</p>

### Terminal assignment



power supply <sup>1</sup>		
terminal	connection (AC)	connection (DC)
PE	protective earth	protective earth
N(-)	xxx	-
L(+)	outer conductor	+

transducers							
transducer cable (transducers ****g*), extension cable				transducer cable (transducers ****52)			
measuring channel A		measuring channel B			measuring channel A	measuring channel B	
terminal	connection	terminal	connection	transducer	terminal	terminal	connection
AV	signal	BV	signal	↑	X_AV	X_BV	SMB connector
AVS	shield	BVS	shield				
ARS	shield	BRS	shield	↗	X_AR	X_BR	SMB connector
AR	signal	BR	signal				

outputs <sup>1, 2</sup>						
terminal	connection	terminal	connection	terminal	connection	communication interface
P1+...P4+ P1-...P4-	current output, voltage output, frequency output, HART (P1)	A+	signal +			• RS485 <sup>1</sup> • Modbus RTU <sup>1</sup> • BACnet MS/TP <sup>1</sup> • M-Bus <sup>1</sup> • Profibus PA <sup>1</sup> • FF H1 <sup>1</sup>
P5a...P7a P5b...P7b	digital output	B-	signal -			
		S	shield			
		USB	type B Hi-Speed USB 2.0 Device			• service (FluxDiag/FluxDiagReader)
		LAN	RJ45 10/100 Mbps Ethernet			• service (FluxDiag/FluxDiagReader) • BACnet IP • Modbus TCP

analog inputs <sup>1, 2</sup>				
terminal	temperature probe		passive sensor	active sensor
	direct connection	connection with extension cable	connection	connection
T1a...T4a	red	red	not connected	not connected
T1A...T4A	red/blue	grey	-	+
T1b...T4b	white/blue	blue	+	not connected
T1B...T4B	white	white	not connected	-
S1, S3	shield	shield	not connected	not connected

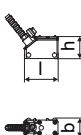
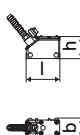

binary inputs <sup>1, 2</sup>
terminal
P1+...P2+, P1-...P2-

<sup>1</sup> cable (by customer):  
 - e.g. flexible wires, with insulated wire ferrules, wire cross-section: 0.25...2.5 mm<sup>2</sup>  
 - outer diameter of the cable (\*72\*\*\*.\*\*\*\*\*S with ferrite nut): max. 7.6 mm

<sup>2</sup> The number, type and terminal assignment are customised.

## Transducers

### Technical data

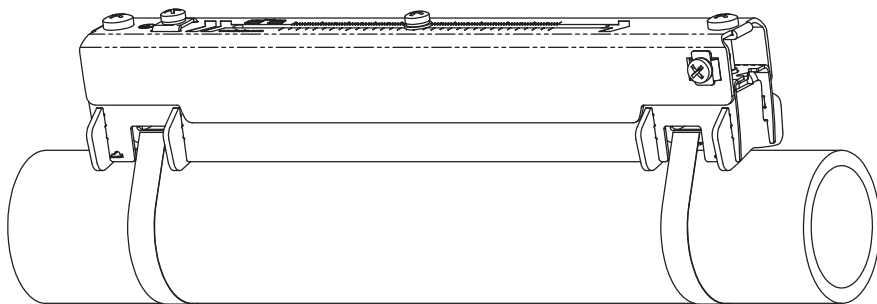
order code		FSQ-N***-**TS	FSQ-N***-**T1
technical type		C(DL)Q2N52	C(DL)Q2N81
transducer frequency	MHz	4	4
<b>inner pipe diameter d<sup>1</sup></b>			
min. extended	mm	10	10
min. recommended	mm	25	25
max. recommended	mm	150	150
max. extended	mm	240	240
<b>pipe wall thickness</b>			
min.	mm	0.6	0.6
<b>material</b>			
housing		PEEK with stainless steel cover 316L (1.4404)	PEEK with stainless steel cover 316L (1.4404)
contact surface		PEEK	PEEK
degree of protection		IP66/IP67	IP66/IP67
<b>transducer cable</b>			
type		1699	1699
length	m	3	3
<b>dimensions</b>			
length l	mm	40	40
width b	mm	22	22
height h	mm	25.5	25.5
dimensional drawing			
weight (without cable)	kg	0.016	0.016
pipe surface temperature	°C	-40...+130	-40...+130
ambient temperature	°C	-40...+130	-40...+130
temperature compensation		x	x
<b>explosion protection</b>			
<b>• ATEX/IECEx</b>			
order code		FSQ-NA2N-**TS	FSQ-NA1N-**T1
pipe surface temperature (Ex)	°C	gas: -55...+190 dust: -55...+180	-55...+180
marking		CE 0637 Ex II3G II2D Ex nA IIC T6...T3 Gc Ex tb IIIC T80 °C...T185 °C Db	CE 0637 Ex II2G II2D Ex q IIC T6...T3 Gb Ex tb IIIC T80 °C...T185 °C Db
certification		IBExU10ATEX1163 X, IECEx IBE 12.0005X	IBExU07ATEX1168 X, IECEx IBE 08.0007X
<b>• FM</b>			
order code		FSQ-NF2N-**TS	-
pipe surface temperature (Ex)	°C	-40...+190	-
degree of protection		IP66	-
marking		 NI/Cl. I,II,III/Div. 2 / GP A,B,C,D,E,F,G/ Temp. Codes dwg 3860	-

<sup>1</sup> inner pipe diameter > 50 mm:

If necessary, a smaller number of sound paths has to be used. This may result in an increase of the measurement uncertainty.

## Transducer mounting fixture

Variofix L (VLQ-DS-S)



material: stainless steel 316Ti  
(1.4571), 316L (1.4404), 17-7PH  
(1.4568)

inner length: 176 mm

dimensions:

247 x 43 x 47 mm

## Coupling materials for transducers

	< 100 °C	< 170 °C	< 150 °C	< 200 °C
< 24 h	coupling compound type N or coupling foil type VT	coupling compound type E or coupling foil type VT	coupling compound type E or coupling foil type VT	coupling compound type E or H or coupling foil type VT
long time measurement	coupling foil type VT	coupling foil type VT	coupling foil type VT	coupling foil type VT

type VT: fluid temperature 200 °C: min. 2 years

### Technical data

type	ambient temperature °C
coupling compound type N	-30...+130
coupling compound type E	-30...+200
coupling compound type H	-30...+250
coupling foil type VT	-10...+200

## Connection systems

connection system T1		
connection with extension cable	direct connection	transducers technical type
		****8*
connection system TS		
connection with extension cable	direct connection	transducers technical type
		****52

## Cable

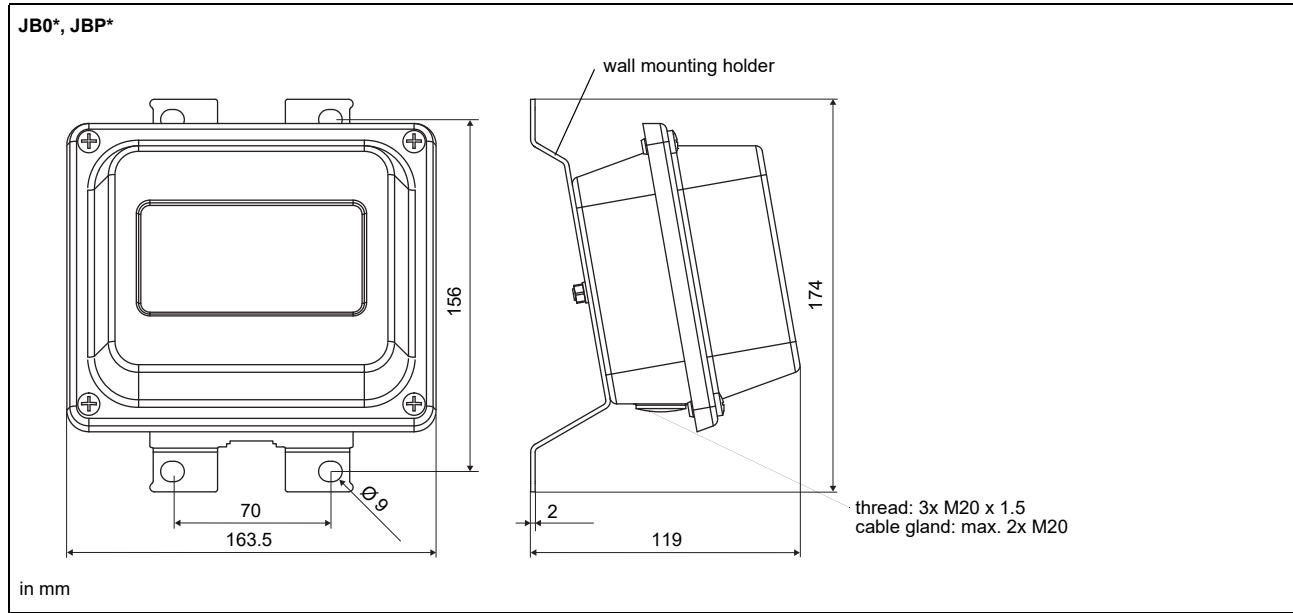
transducer cable			
<b>type</b>		<b>1699</b>	<b>6111</b>
weight	kg/m	0.094	0.092
ambient temperature	°C	-55...+200	-100...+225
cable jacket			
material		PTFE	PFA
outer diameter	mm	2.9	2.7
thickness	mm	0.3	0.5
colour		brown	white
shield		x	x
sheath			
material		stainless steel 316Ti (1.4571)	stainless steel 316Ti (1.4571)
outer diameter	mm	8	8
extension cable			
<b>type</b>		<b>2615</b>	<b>5245</b>
max. length	m	90	90
weight	kg/m	0.18	0.38
ambient temperature	°C	-30...+70	-30...+70
properties		halogen free fire propagation test according to IEC 60332-1 combustion test according to IEC 60754-2	halogen free fire propagation test according to IEC 60332-1 combustion test according to IEC 60754-2
cable jacket			
material		PUR	PUR
outer diameter	mm	max. 12	max. 12
thickness	mm	2	2
colour		black	black
shield		x	x
sheath			
material		-	steel wire braid with copolymer sheath
outer diameter	mm	-	max. 15.5

# Junction box

## Technical data

JB01S4E3M, JBP2, JBP3			
weight	kg	1.2 kg	
fixation		wall mounting optional: 2" pipe mounting	
<b>material</b>			
housing		stainless steel 316L (1.4404)	
gasket		silicone	
degree of protection		IP67	
<b>ambient temperature</b>			
min.	°C	-40	
max.	°C	+80	
<b>explosion protection</b>			
• ATEX/IECEX (zone 1)			
junction box		JB01S4E3M	
marking		CE 0637 Ex II2G II2D Ex eb mb IIC T6...T4 Gb Ex tb IIIC T100 °C Db Ta -40...+70/80 °C	
certification ATEX		IBExU06ATEX1161	
certification IECEx		IECEX IBE 08.0006	
type of protection		gas: increased safety decoupled network: encapsulation dust: protection by enclosure	
• ATEX (zone 2)			
junction box		JBP2	
marking		CE Ex II3G Ex nA IIC (T6)...T4 Gc II3D Ex tc IIIC T 100 °C Dc Ta -40...+(70)80 °C	
<b>Connection</b>			
<b>Transducers</b>			
terminal strip	terminal	connection	transducer
KL1	V	signal	↑
	VS	internal shield	
	RS	internal shield	⤴
	R	signal	
<b>Extension cable</b>			
terminal strip	terminal	connection	
KL2	TV	signal	
	TVS	internal shield	
	TRS	internal shield	
	TR	signal	
JB02, JB03, JB04			
weight	kg	1.2 kg	
fixation		wall mounting optional: 2" pipe mounting	
<b>material</b>			
housing		stainless steel 316L (1.4404)	
gasket		silicone	
degree of protection		IP67	
<b>ambient temperature</b>			
min.	°C	-40	
max.	°C	+80	
<b>explosion protection</b>			
• ATEX			
junction box		JB02	
marking		CE Ex II3G Ex nA IIC (T6)...T4 Gc II3D Ex tc IIIC T 100 °C Dc Ta -40...+(70)80 °C	
• FM			
junction box		JB04	
marking		NI/CI. I,II,III/Div. 2 / GP A,B,C,D,E,F,G/ T6 Ta = -40...+60 °C	
<b>Connection</b>			
<b>Transducers</b>			
	terminal	connection	transducer
	XV	SMB connector	↑
	XR	SMB connector	
<b>Extension cable</b>			
terminal strip	terminal	connection	
KL2	TV	signal	
	TVS	internal shield	
	TRS	internal shield	
	TR	signal	

### Dimensions



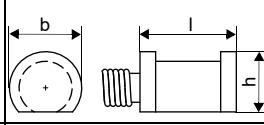
### 2" pipe mounting kit



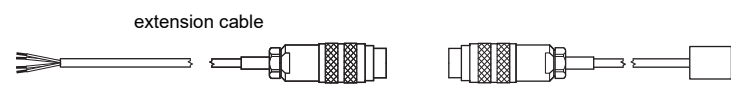
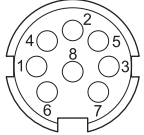


# Clamp-on temperature probe (optional)

## Technical data

PT12N	
item number	<ul style="list-style-type: none"> <li>• 670415-1</li> <li>• 670414-1 (matched)</li> </ul>
design	clamp-on with connector
type	Pt100
connection	4-wire
measuring range	°C -30...+250
accuracy T	$\pm(0.15 \text{ °C} + 2 \cdot 10^{-3} \cdot  T \text{ [°C]} )$ class A
accuracy $\Delta T$ (2x Pt matched according to EN 1434-1)	$\leq 0.1 \text{ K}$ ( $3 \text{ K} < \Delta T < 6 \text{ K}$ ), more corresponding to EN 1434-1
response time	s 50 ( $t_{50}$ , $T_1 = 25 \text{ °C}$ , $T_2 = 60 \text{ °C}$ )
housing material	aluminum
degree of protection	IP54
<b>dimensions</b>	
length l	mm 20
width b	mm 15
height h	mm 13
dimensional drawing	
weight	kg 0.25 (without connector)
<b>accessories</b>	
thermal conductivity paste 200 °C	x
thermal conductivity foil 250 °C	x

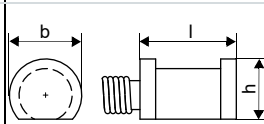

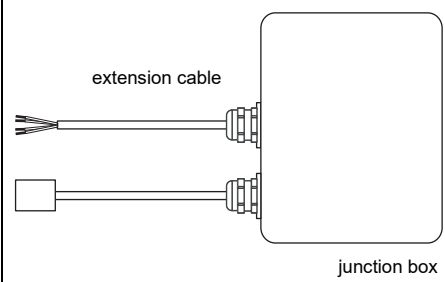
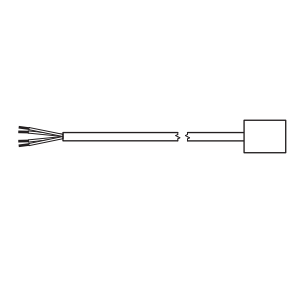
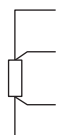
  

Connection system			
direct connection/connection with extension cable			
			
Connection			
	temperature probe	extension cable	connector
			pin
	red	grey	2
	red/blue	red	6
	white/blue	blue	1
	white	white	7

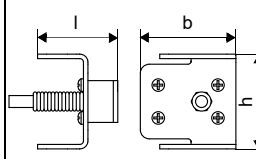
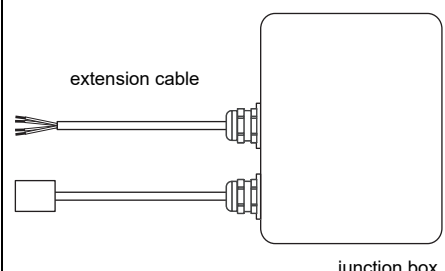
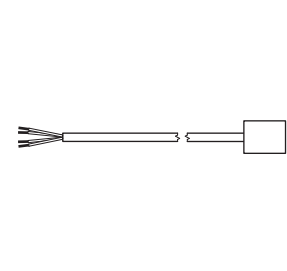
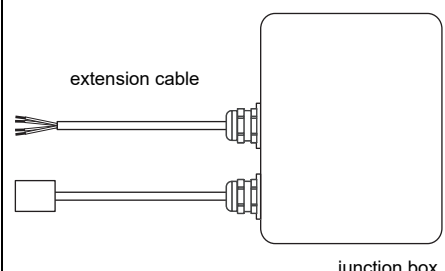
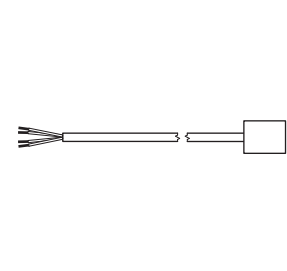
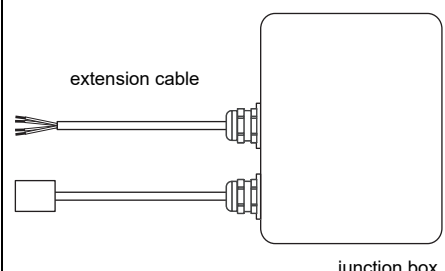
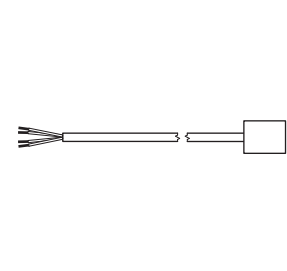
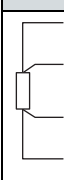
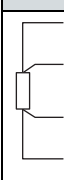
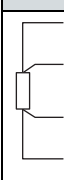
  

Cable			
	temperature probe	extension cable	
type	4 x 0.22 mm <sup>2</sup>	LIYCY 8 x 0.14 mm <sup>2</sup>	
standard length	m 3	5/10/25	
max. length	m -	200	
ambient temperature	°C -30...+250	-25...+80	
min. bend radius	mm 27	68	
cable jacket			
material	PFA	PVC	
outer diameter	mm 3.8 ±0.15	4.8 ±2	
colour	black	grey	

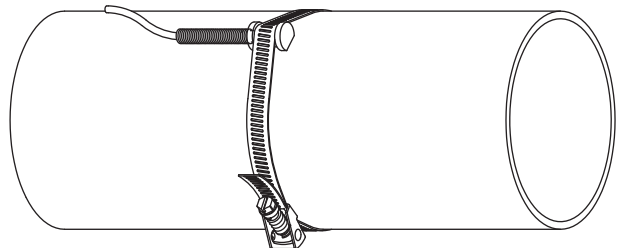
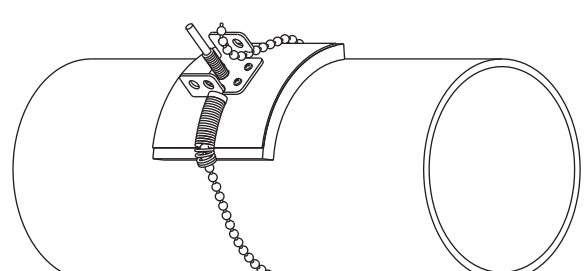
PT12N		
item number	<ul style="list-style-type: none"> <li>• 770415-1</li> <li>• 770414-1 (matched)</li> </ul>	
design	clamp-on	
type	Pt100	
connection	4-wire	
measuring range	°C -30...+250	
accuracy T	±(0.15 °C + 2 · 10 <sup>-3</sup> ·  T [°C] ) class A	
accuracy ΔT (2x Pt matched according to EN 1434-1)	≤ 0.1 K (3 K < ΔT < 6 K), more corresponding to EN 1434-1	
response time	s	50 (t50, T1 = 25 °C, T2 = 60 °C)
housing material	aluminum	
degree of protection	IP54	
<b>dimensions</b>		
length l	mm	20
width b	mm	15
height h	mm	13
dimensional drawing		
weight	kg	0.25
<b>accessories</b>		
thermal conductivity foil 250 °C	x	
<b>Connection system</b>		
<b>connection with extension cable</b>		<b>direct connection</b>
<b>Connection</b>		
	<b>temperature probe</b>	
	red	
	red/blue	
	white/blue	
	white	
<b>Cable</b>		
	<b>temperature probe</b>	<b>extension cable</b>
type	4 x 0.22 mm <sup>2</sup>	LIYCY 8 x 0.14 mm <sup>2</sup>
standard length	m 3	5/10/25
max. length	m -	200
ambient temperature	°C -30...+250	-25...+80
min. bend radius	mm 27	68
<b>cable jacket</b>		
material	PFA	PVC
outer diameter	mm 3.8 ±0.15	4.8 ±2
colour	black	grey

<b>PT12N</b>		
item number		<ul style="list-style-type: none"> <li>• 770415-1A2</li> <li>• 770414-1A2 (matched)</li> </ul>
design		clamp-on ATEX
type		Pt100
connection		4-wire
measuring range	°C	-30...+250
accuracy T		$\pm(0.15 \text{ °C} + 2 \cdot 10^{-3} \cdot  T \text{ [°C]} )$ class A
accuracy $\Delta T$ (2x Pt matched according to EN 1434-1)		$\leq 0.1 \text{ K}$ ( $3 \text{ K} < \Delta T < 6 \text{ K}$ ), more corresponding to EN 1434-1
response time	s	50
housing material		aluminum
degree of protection		IP67
<b>dimensions</b>		
length l	mm	20
width b	mm	15
height h	mm	13
dimensional drawing		
weight	kg	0.25
<b>accessories</b>		
thermal conductivity foil 250 °C		x
<b>explosion protection</b>		
• ATEX		
marking		 II 3G Ex nA IIC T6...T2 Gc Ta -30...+250 °C
<b>Connection system</b>		
<b>connection with extension cable</b>		<b>direct connection</b>
		
<b>Connection</b>		
	<b>temperature probe</b>	
	red	
	red/blue	
	white	
	white/blue	
<b>Cable</b>		
	<b>temperature probe</b>	<b>extension cable</b>
type	4 x 0.25 mm <sup>2</sup>	LIYCY 8 x 0.14 mm <sup>2</sup>
standard length	m 3	5/10/25
max. length	m -	200
ambient temperature	°C -30...+250	-25...+80
min. bend radius	mm 19	68
<b>cable jacket</b>		
material	PTFE	PVC
outer diameter	mm 3.8	4.8 ±2
colour	black	grey

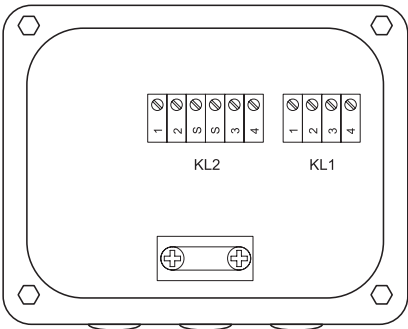
PT12F			
item number	<ul style="list-style-type: none"> <li>670415-2</li> <li>670414-2 (matched)</li> </ul>		
design	clamp-on short response time, with connector		
type	Pt100		
connection	4-wire		
measuring range	°C -50...+250		
accuracy T	±(0.15 °C + 2 · 10 <sup>-3</sup> ·  T [°C] ) class A		
accuracy ΔT (2x Pt matched according to EN 1434-1)	≤ 0.1 K (3 K < ΔT < 6 K), more corresponding to EN 1434-1		
response time	s 8 (t <sub>50</sub> , T <sub>1</sub> = 25 °C, T <sub>2</sub> = 60 °C)		
housing material	PEEK, stainless steel 304 (1.4301), copper		
degree of protection	IP54		
<b>dimensions</b>			
length l	mm	14	
width b	mm	30	
height h	mm	27	
dimensional drawing			
weight	kg	0.32 (without connector)	
<b>accessories</b>			
thermal conductivity paste 200 °C		x	
thermal conductivity foil 250 °C		x	
plastic protection plate, insulation foam		x	
<b>Connection system</b>			
<b>Connection</b>			
	<b>temperature probe</b>	<b>extension cable</b>	<b>connector</b>
			<b>pin</b>
	red	grey	2
	red/blue	red	6
	white/blue	blue	1
	white	white	7
<b>Cable</b>			
	<b>temperature probe</b>	<b>extension cable</b>	
type	4 x 0.22 mm <sup>2</sup>	LIYCY 8 x 0.14 mm <sup>2</sup>	
standard length	m 3	5/10/25	
max. length	m -	200	
ambient temperature	°C -50...+250	-25...+80	
min. bend radius	mm 27	68	
<b>cable jacket</b>			
material	PFA	PVC	
outer diameter	mm 3.8 ±0.15	4.8 ±2	
colour	black	grey	

PT12F																															
item number	• 770415-2																														
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connection	4-wire																														
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width b	mm 30																														
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thermal conductivity paste 200 °C	x																														
thermal conductivity foil 250 °C	x																														
plastic protection plate, insulation foam	x																														
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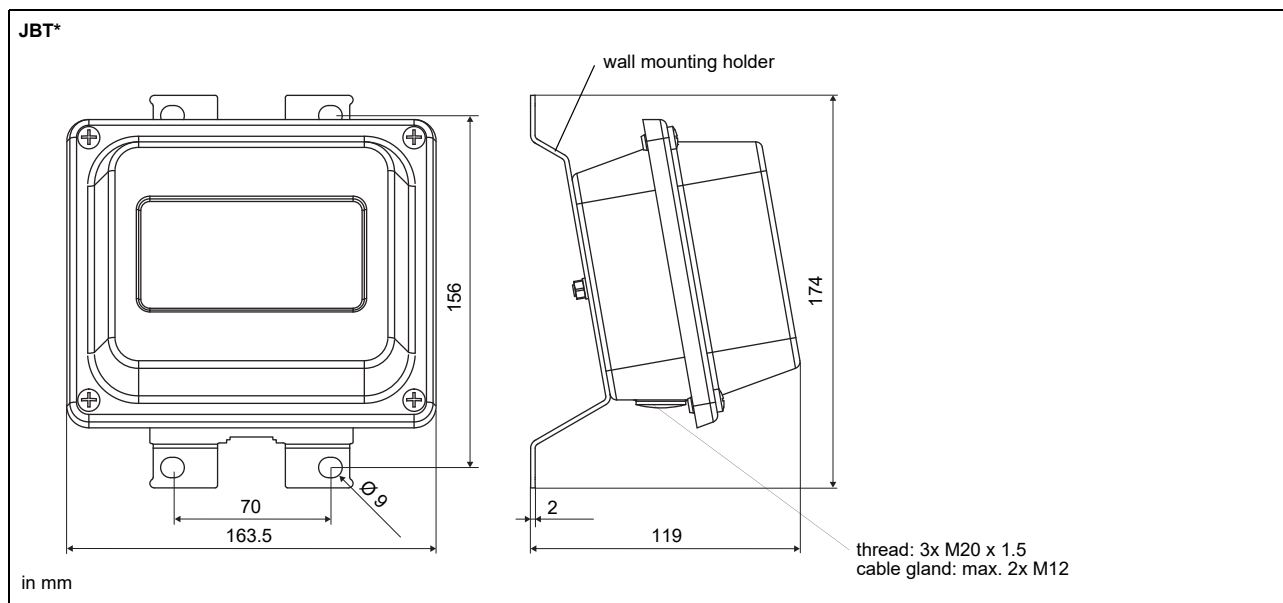
**Fixation**

<p><b>tension strap PT12N</b></p> 	<p>material: stainless steel 301 (1.4310), 410 (1.4006) thermal insulation necessary</p>
<p><b>ball chain PT12F</b></p> 	<p>material: stainless steel 316L (1.4404) length: 1 m</p>

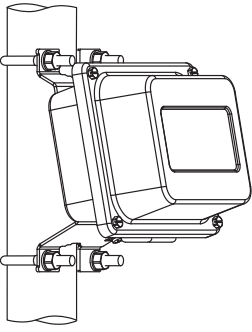
### Junction box

JBT2, JBT3																									
item number	<ul style="list-style-type: none"> <li>JBT2:770428-5A2</li> <li>JBT3: 751040-36</li> </ul>																								
weight	kg 1.2 kg																								
fixation	wall mounting optional: 2" pipe mounting																								
<b>material</b>																									
housing	stainless steel 316L (1.4404)																								
gasket	silicone																								
degree of protection	IP67																								
<b>ambient temperature</b>																									
min.	°C -40																								
max.	°C +80																								
<b>explosion protection</b>																									
• ATEX																									
junction box marking	JBT2 CE Ex II3G Ex nA IIC T6...T4 Gc II3D Ex tc IIIC T 100 °C Dc Ta -40...+70/80 °C																								
<div style="display: flex; justify-content: space-between;"> <div style="width: 30%;"> <p><b>Connection</b></p>  </div> <div style="width: 60%;"> <p><b>Temperature probe</b></p> <table border="1" style="width: 100%;"> <thead> <tr> <th>terminal strip</th> <th>terminal</th> <th>connection</th> </tr> </thead> <tbody> <tr> <td rowspan="4">KL1</td> <td>1</td> <td>red</td> </tr> <tr> <td>2</td> <td>red/blue</td> </tr> <tr> <td>3</td> <td>white</td> </tr> <tr> <td>4</td> <td>white/blue</td> </tr> </tbody> </table> <p><b>Extension cable</b></p> <table border="1" style="width: 100%;"> <thead> <tr> <th>terminal strip</th> <th>terminal</th> <th>connection</th> </tr> </thead> <tbody> <tr> <td rowspan="4">KL2</td> <td>1</td> <td>red</td> </tr> <tr> <td>2</td> <td>grey</td> </tr> <tr> <td>3</td> <td>white</td> </tr> <tr> <td>4</td> <td>blue</td> </tr> </tbody> </table> </div> </div>		terminal strip	terminal	connection	KL1	1	red	2	red/blue	3	white	4	white/blue	terminal strip	terminal	connection	KL2	1	red	2	grey	3	white	4	blue
terminal strip	terminal	connection																							
KL1	1	red																							
	2	red/blue																							
	3	white																							
	4	white/blue																							
terminal strip	terminal	connection																							
KL2	1	red																							
	2	grey																							
	3	white																							
	4	blue																							

### Dimensions



## 2" pipe mounting kit

<p>JB**</p> 	<p>item number: 751035-2</p>
---	----------------------------------

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e-mail: [info@flexim.com](mailto:info@flexim.com)

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