



Installation and maintenance instructions

SIGNALLING BOX ON SERIES 290-390 VALVES
WITH DIA. 50, 63, 90 & 125 mm OPERATORS



GB

DESCRIPTION AND OPERATION

All 2/2 (Series 290) and 3/2 (Series 390) NC and NO valves can be equipped with a signalling unit enabling electrical monitoring of the 2 valve stem positions.

This unit, consisting of a plastic body and top, is available with mechanical contacts, inductive contacts or "intrinsically safe inductive contacts to NAMUR". It is mounted on a brass or stainless steel mounting depending on the versions.

The unit contains two mechanical or inductive contacts on a printed circuit board actuated by a steel stem.

In both valve stem positions (open or closed), the end of the stem moves the contacts, thus supplying an electrical end-of-travel signal.

Unit supplied installed on valve and pre-adjusted:

- Orient the cable gland as required, see steps 7 and 8 of installation section and figs. I and J.
- For connection, see figs. K, L, L1 and M.

Unit supplied separately (except for the intrinsically safe version): box and stem are to be procured separately. Perform all the installation, connection and adjustment steps described below.

SPECIAL CONDITIONS FOR SAFE USE

The valve+signalling unit must be kept in its original packaging as long as it is left unused. Do not remove the protective covers from the ports. Storage conditions: protected from exposure to weather; storage temperature: -40°C to +70°C ; relative humidity: 95 %

After storage at low temperature, the valves must gradually be brought to room temperature prior to pressurisation.

The signalling units are intended to be operated within the technical characteristics specified on the nameplate. Modifications to the products may only be made after consulting the manufacturer or his representative. Installation and maintenance of the valve must be carried out by qualified personnel only.

Versions with intrinsically safe inductive contacts to NAMUR for use in explosive atmospheres caused by gases, vapours, mists or dusts according to ATEX directive (See "Specifications" for types of protection of contacts).

Ambient temperature range: -10°C to +60°C

Caution: The zone classification (ATEX 1999/92/EC) is mainly defined by the indications on the label on the valve's body.

Compliance with the Essential Health and Safety Requirements has been assured by compliance with the European Standards EN 60079-0, EN 60079-11 and EN 60076-26.

For valves to ATEX, the instructions for use given in the specific Installation Instructions provided with the product must be strictly followed.

ATEX versions: Make sure that all metal or conductive parts are always interconnected and connected to earth. The contacts are connected to ground with the ground terminal (no. 1). The signalling units may be mounted in any position.

INSTALLATION (except for the intrinsically safe version)
Make sure that the pilot is disconnected from its control system and that the valve is depressurized and drained.

Removal of the sight dome

- Unscrew and remove the sight dome and recover its seal. (fig. A)
- Unscrew and remove the red indicator. (fig. B)

Installation of signalling unit

- The unit is supplied with no stems. Order the stem corresponding to the type of valve and contacts separately. Identify model using the table (fig. C)
- Screw the stem into the valve stem without tightening. (fig. D)
- Separate the mounting from the unit. (fig. E)
- Check that grease is on the two seals (item X) of the mounting (normal condition as supplied). Install seal (item Y) into its housing on the operator, 63 and 90 mm heads only. (fig. F)
- Screw on the mounting and tighten to torque load "a". (fig. F)
- Tighten the stem to torque load "b". (fig. G)
- While making sure that the stem does not damage the contacts, install the unit on the mounting by pressing it firmly and turning it so that it bottoms on the mounting. (fig. H)
- Orient the packing gland in the desired position (the unit can be turned 360°), then secure the unit by tightening the clamping screw. (fig. I)
- Manually unscrew the sight dome. (fig. J)

MAINTENANCE

⚠ Before any maintenance or revision is carried out, disconnect the pilot from its control system, and depressurize drain the valve.

For work on the valve itself, refer to the corresponding installation and maintenance instructions.

Preventive maintenance

Visually inspect the unit once a month.

Check: that there are no foreign objects inside the unit, that there is no moisture inside the unit, that the unit is correctly secured against rotation.

NOTE: the signalling unit complies with IP66 when all the seals are correctly in place.

Malfunctioning

In the event of failure to detect the open or closed position:
- if, during an operating cycle, the stem does not move or moves abnormally:

Check: the pressures (valve and pilot), the operation of the valve and the control system.

- if the stem is correctly activated:
Check: the electrical supply to the contacts, the adjustment of the contacts' opening and closing points, the state of the contacts, the state of the printed circuit board.

Removal and reinstallation of the signalling unit

Reinstallation is carried out in the reverse order of installation, taking the following precautions:

- disconnect the electrical supply to the contacts,
- remove the unit manually, turning it to avoid having the stem damage the contacts.

To reinstall, scrupulously follow the "Installation, Connection and adjustment" procedure described in this document.

517082-001 / A
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CONNECTION AND ADJUSTMENT: The electrical connection must be carried out by qualified staff in accordance with local standards and regulations.

Mechanical contacts

Specifications (fig. K)

Breaking capacity at 250 V AC:
resistive circuit: 3.2 A,
inductive circuit: 1.8 A ($\cos \varphi = 0.8$).
Terminal strip (grip: 2.5 mm²):
terminals 1, 2 and 3: valve open contact,
terminals 4, 5 and 6: valve closed contact.

Connection (fig. M)

The terminal strip is of the plugging type to facilitate connection.

- Remove the free part of the terminal strip, introduce the electrical cable (max. dia. 10 mm) through the gland (Pg 11P).
- Make the connections as in the diagram. (fig. K)
- Reconnect the terminal strip and tighten the gland.

Adjustment

Only the "valve closed" position is adjustable (as the "valve open" position does not require adjustment, being automatically related to the "valve closed" setting).

- Place the valve in the closed position:
NC valve: its idle position,
NO valve: apply the pilot pressure (10 bar max.).
- Unscrew the 2 screws (item "V") by half a turn. (fig. N)
- Move the circuit position so that the "valve closed" contact is just activated (audible sound). (fig. O)
- Tighten the screws (item "V") while maintaining the printed circuit board in place. (fig. Q)
- Cut-off the pilot pressure (NO valve) and manually screw the sight dome back into place, making sure that its seal is correctly positioned. (fig. R)
- Carry out an operating test.

Specifications (fig. L)

Power supply: 10 to 30 V DC:
Load current: 200 mA max.
Terminal strip (grip: 2.5 mm²):
terminals 1 and 2: valve open contact (red LED),
terminals 4 and 5: valve closed contact (green LED).

Connection (fig. M)

The terminal strip is of the plug-in type to facilitate connection.

- Remove the free part of the terminal strip, introduce the electrical cable (max. dia. 10 mm) through the gland (Pg 11P).
- Make the connections as in the diagram. (fig. L)
- Reconnect the terminal strip and tighten the gland.

Adjustment

Only the "valve closed" position is adjustable (as the "valve open" position does not require adjustment, being automatically related to the "valve closed" setting).

- Place the valve in the closed position:
NC valve: its idle position,
NO valve: apply the pilot pressure (10 bar max.).
- Unscrew the 2 screws (item "V") by half a turn. (fig. N)
- Energize the device (10 to 30 V dc).
- Move the position of the circuit so that the "valve closed" contact is established (green LED lights). (fig. P)
- Tighten the screws (item "V") while maintaining the printed circuit board in place. (fig. Q)
- Switch off the power supply.
- Cut-off the pilot pressure (NO valve) and manually screw the sight dome back into place, making sure that its seal is correctly positioned. (fig. R)
- Carry out an operating test.

Intrinsically safe inductive contacts to NAMUR standards

Recommended interfaces:

- Galvanic separator:
- . Pepperl & Fuchs Ref. KFA6-SR2-EX1.W
- . MTL instruments Ref. MTL5011B
- ZENER barrier:
- . MTL instruments Ref. MTL7742
- Terminal strip (grip: 2.5 mm²):
Blue wire: positive (no.3), brown wire: negative (no.2).

Connection (fig. M)

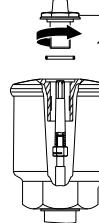
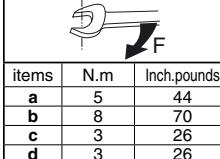
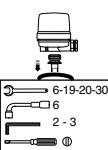
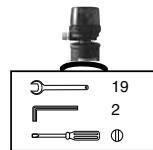
1. Introduce the electrical cable (max. dia. 10 mm) through the gland (cable 6-10 mm dia.).

2. Make the connections as shown in the diagram. Make sure to connect the electrical continuity terminal (no.1) to the valve stem and ground, blue cable terminal "-" (no.2), brown cable terminal "+" (no.3) (fig. L1).
3. Tighten the cable gland.

Adjustment

Follow the same procedure as for the version with "inductive contacts".

ASCO	DRAWINGS	GB	DESSINS	FR	ZEICHNUNGEN	DE
	DIBUJO	ES	DISEGNO	IT	TEKENING	NL
TEGNINGER	NO	RITNINGAR	SE	PIIRUSTUKSET	FI	
TEGNINGER	DK	DESENHOS	PT	ΣΧΕΔΙΑ	GR	
OBRÁZKY	CZ	RYSUNKI	PL	RAJZOK	HU	
ЧЕРТЕЖИ	RU					



30 mm



fig. A
Abb. A

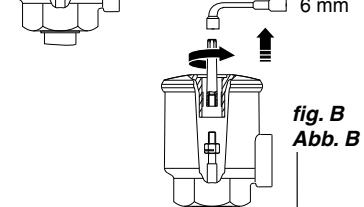


fig. B
Abb. B

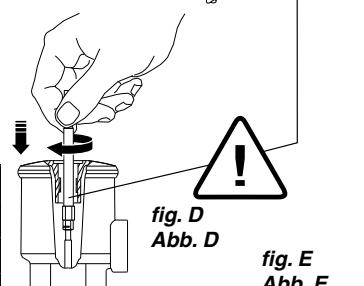
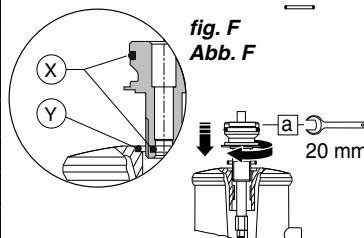


fig. D
Abb. D

fig. E
Abb. E



fig. F
Abb. F



20 mm

GB	M. Mechanical contacts Do not use for intrinsically safe NAMUR contacts	I. Inductive contacts
FR	M. Contacts mécaniques Ne pas utiliser pour les contacts de sécurité intrinsèque NAMUR	I. Contacts induktifs
DE	M. Mechanische Kontakte Nicht für die eigensichere Stellungsanzeige nach NAMUR verwenden	I. Induktivschalter
ES	M. Contactos mecánicos No utilizar para los contactos de seguridad intrínseca NAMUR	I. Contactos inductivos
IT	M. Contatti meccanici Non utilizzare per i contatti a sicurezza intrinseca NAMUR	I. Contatti inductive
NL	M. Mechanische contacten Niet gebruiken voor intrinsiekveilige NAMUR-contacten	I. Inductieve contacten
NO	M. Mekaniske kontakter Må ikke brukes for egensikre NAMUR-kontakter	I. Induktive kontakter
SE	M. Mekaniska kontakter Får inte användas med egensäkra NAMUR-kontakter	I. Induktiva kontakter
FI	M. mekaaniset koskettimet Alä käytä luonnostaan varattomien NAMUR-koskettimien kanssa	I. induktiiviset koskettimet
DK	M. Mekaniske kontakter Skal ikke bruges til de intrinsisk sikre NAMUR kontakter	I. Induktive kontakter
PT	M. Contactos mecánicos Não utilizar para contactos NAMUR intrinsecamente seguros	I. Contactos inductivos
GR	M. Μηχανικές επαφές Μη χρησιμοποιείτε για επαφές ασφαλείας NAMUR	I. Επαγγυωμένες επαφές
CZ	M. Mechanické kontakty Nepoužívejte pro jískrové zabezpečené kontakty NAMUR	I. Indukční kontakty
PL	M. Styki mechaniczne Nie używać ze stykami jskrobowymi NAMUR	I. Styki indukcyjne
HU	M. Mechanikus kontaktok Ne használja a gyújtószikramentes, NAMUR szabvány szerinti kontaktokhoz	I. Induktív kontaktok
RU	M. Механические контакты Не применять для взрывобезопасных индукционных контактов типа NAMUR	I. Индукционные контакты

ASCO	DRAWINGS	GB	DESSINS	FR	ZEICHNUNGEN	DE
	DIBUJO	ES	DISEGNO	IT	TEKENING	NL
TEGNINGER	NO	RITNINGAR	SE	PIIRUSTUKSET	FI	
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OBRÁZKY	CZ	RYSUNKI	PL	RAJZOK	HU	
ЧЕРТЕЖИ	RU					

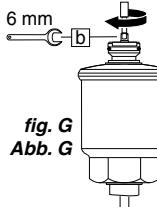


fig. G
Abb. G

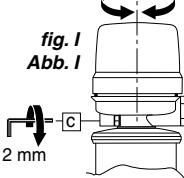
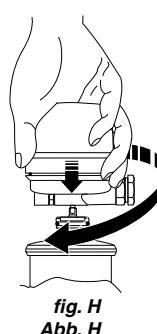


fig. I
Abb. I

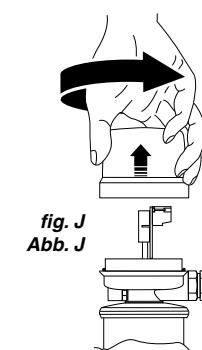
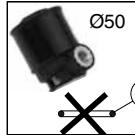


fig. J
Abb. J

items	N.m	Inch.pounds
a	5	44
b	8	70
c	3	26
d	3	26

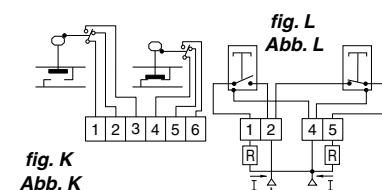


fig. K
Abb. K

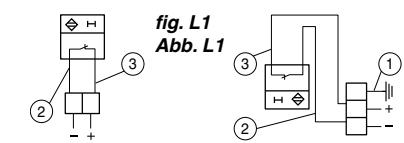


fig. L1
Abb. L1

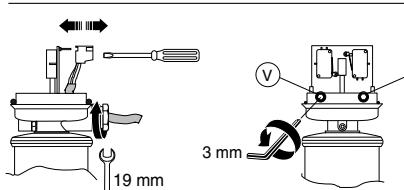


fig. M
Abb. M

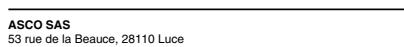


fig. N
Abb. N

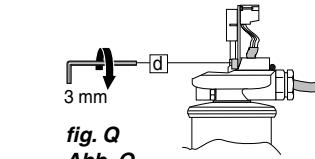


fig. Q
Abb. Q

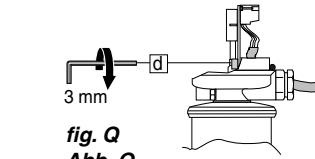


fig. Q
Abb. Q

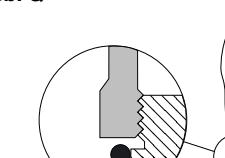


fig. R
Abb. R

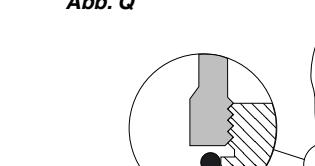


fig. R
Abb. R

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