

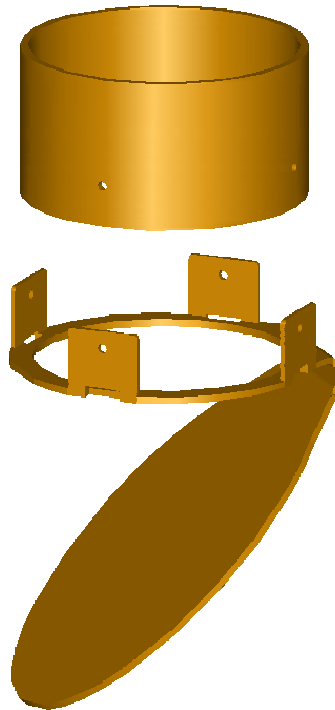
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1	SME-2540	0035	2	SME-5632	0710			

1.1 This instruction shows how to install the Reflector at the pipe end. It is a complement to Installation Drawings 9150072-924/-925. The pipe could be **4" schedule 10**, **4" schedule 40** or **DN 100**.


1.2 There are three different ways to attach the reflector at the pipe end.

1. Welding at the top of the reflector (above the Ø4,1 holes). Note: Recommended.
2. Screw M4 + Nut (in the Ø4,1 hole). Note: Hole Ø4,1 have to be drilled in the pipe.
3. Rivet Ø4 (in the Ø4,1 hole). Note: Hole Ø4,1 have to be drilled in the pipe.

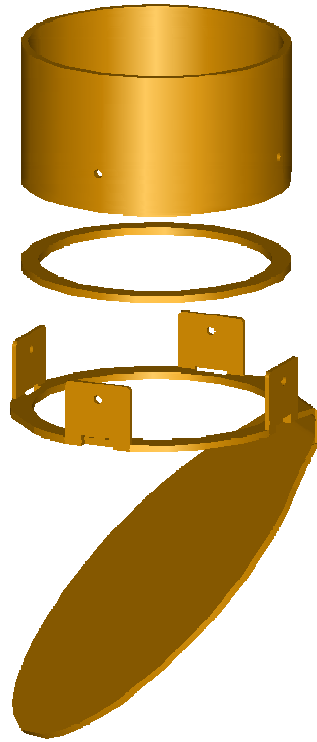
2 Mounting at Pipe - 4" schedule 10:



Picture 1. Reflector part is mounted directly to the pipe.

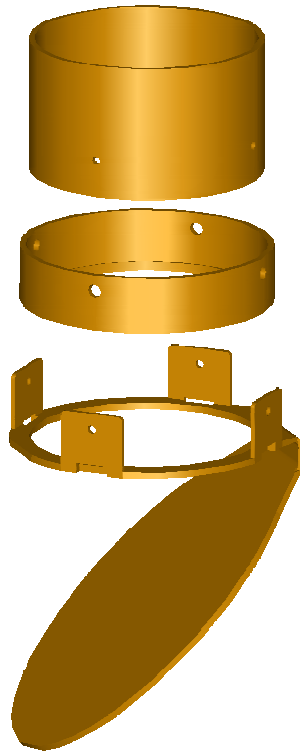
ISSUED BY GU-MS	WEEK 0035	DOC. TYPE 2	PRODUCT CODE REX	TITLE INSTALLATION INSTRUCTION, REFLECTOR		
APPROVED GU-HF	WEEK 0035	FILE				
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3 Mounting at Pipe - 4" schedule 40:



Picture 2. Reflector is mounted to the pipe with the Ring marked 4" SCH 40.

4 Mounting at Pipe - DN 100:



Picture 3. Reflector is mounted to the pipe with the Ring marked DN 100.