

Bettis GHC-Series

Pneumatic Spring-Return Actuator Torque Chart Imperial

BETTIS™



Torque - Pneumatic Spring-Return Actuator

Actuator Model	Spring Torque Start/Min./End (lbf-in)	Operating Pressure, (psig)																MinOP (psig)	Torque @ MinOP (lbf-in)	MOP (psig)	Torque @ MOP (lbf-in)		
		40	50	60	70	80	90	100	110	120	130	140	150	160	170	180	190					200	
		Pressure Torque Output: Start/Min./End (lbf-in)																					
GHC2x12-SR0	Start	33,596						Please consult factory	33,601	40,688	47,775	54,864	61,953	69,043	Exceeds MOP					95	30,058	153	71,170
	Min	17,952							11,145	14,188	17,215	20,232	23,244	26,254							9,611		27,156
	End	34,933							13,928	18,838	23,748	28,658	33,569	38,481							11,474		39,954
GHC2x12-SR1	Start	26,298				Please consult factory	25,422	32,508	39,594	46,681	53,769	60,857	67,946	Exceeds MOP					75	21,880	145	71,491	
	Min	14,435					8,828	11,855	14,869	17,879	20,884	23,888	26,890							7,305		28,390	
	End	28,938					11,397	16,306	21,215	26,124	31,034	35,944	40,855							8,943		43,311	
GHC2x12-SR2	Start	22,688			Please consult factory	21,672	28,757	35,843	42,929	50,016	57,104	64,192	71,281	Exceeds MOP					65	18,130	140	71,281	
	Min	12,616				7,708	10,728	13,738	16,743	19,746	22,747	25,748	28,749							6,188		28,749	
	End	25,602				10,094	15,002	19,910	24,819	29,729	34,639	39,549	44,460							7,640		44,460	
GHC2x12-SR3	Start	20,306		Please consult factory	17,361	24,445	31,530	38,616	45,702	52,789	59,876	66,965	Exceeds MOP					58	15,944	136	71,218		
	Min	11,300			6,030	9,056	12,067	15,072	18,076	21,076	24,077	27,078							5,420		28,878		
	End	22,829			7,564	12,472	17,380	22,288	27,197	32,106	37,016	41,927							6,583		44,873		
GHC2x12-SR4	Start	18,091		Please consult factory	20,425	27,509	34,594	41,679	48,765	55,852	62,940	70,028	Exceeds MOP					52	14,758	131	70,737		
	Min	9,977			7,371	10,387	13,395	16,399	19,400	22,401	25,401	28,402							4,939		28,701		
	End	19,764			9,775	14,683	19,591	24,499	29,408	34,318	39,228	44,138							5,850		44,629		

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		40	50	60	70	80	90	100	110	120	130	140	150	160	170	180	190					200	
		Pressure Torque Output: Start/Min./End (lbf-in)																					
GHC3x14-SR0	Start	56,135								Please consult factory	50,853	61,370	71,888	82,407	92,927	103,448	113,969	124,492	Exceeds MOP	108	48,750	182	126,597
	Min	30,595									16,730	21,212	25,670	30,114	34,552	38,984	43,414	47,838			15,829		48,723
	End	61,611									20,878	28,076	35,274	42,473	49,672	56,873	64,074	71,275			19,439		72,716
GHC3x14-SR1	Start	46,032							Please consult factory	40,341	50,856	61,372	71,889	82,407	92,926	103,445	113,966	124,488	Exceeds MOP	89	39,290	172	126,593
	Min	25,264								13,353	17,831	22,281	26,720	31,151	35,579	40,003	44,427	48,851			12,903		49,734
	End	51,085								16,576	23,772	30,969	38,166	45,364	52,563	59,763	66,963	74,164			15,856		75,604
GHC3x14-SR2	Start	40,083						Please consult factory	36,470	46,984	57,498	68,014	78,531	89,049	99,568	110,088	120,609	Exceeds MOP	78	34,367	165	125,870	
	Min	22,034							12,235	16,704	21,149	25,583	30,013	34,437	38,860	43,282	47,701			11,335		49,911	
	End	44,438							15,321	22,516	29,712	36,909	44,107	51,305	58,504	65,703	72,904			13,882		76,504	
GHC3x14-SR3	Start	34,968					Please consult factory	31,676	42,189	52,703	63,218	73,734	84,250	94,768	105,287	115,807	Exceeds MOP	68	29,574	159	125,276		
	Min	19,254						10,645	15,112	19,555	23,986	28,413	32,836	37,259	41,677	46,095			9,744		50,072		
	End	38,715						13,234	20,429	27,625	34,821	42,018	49,215	56,413	63,612	70,812			11,796		77,292		
GHC3x14-SR4	Start	30,568				Please consult factory	26,079	36,591	47,104	57,618	68,133	78,648	89,165	99,683	110,202	120,722	Exceeds MOP	60	26,079	155	125,982		
	Min	16,864					8,647	13,120	17,563	21,993	26,417	30,840	35,259	39,677	44,096	48,514			8,647		50,724		
	End	33,797					10,435	17,629	24,823	32,019	39,215	46,412	53,609	60,808	68,006	75,206			10,435		78,806		
GHC3x16-SR0	Start	55,993				Please consult factory	60,339	74,268	88,199	102,130	116,063	Exceeds MOP						82	49,196	137	125,817		
	Min	30,552					20,800	26,702	32,582	38,450	44,315		16,047	48,415									
	End	61,403					27,370	36,903	46,437	55,971	65,506		19,744	72,182									
GHC3x16-SR1	Start	45,889				Please consult factory	43,002	56,929	70,857	84,787	98,717	112,649	126,582	Exceeds MOP	67	38,824	130	126,582					
	Min	25,220					14,519	20,430	26,311	32,178	38,038	43,895	49,750			12,733		49,750					
	End	50,877					18,397	27,928	37,460	46,993	56,527	66,062	75,597			15,537		75,597					
GHC3x16-SR2	Start	39,941				Please consult factory	35,719	49,645	63,572	77,500	91,429	105,360	119,292	Exceeds MOP	59	34,326	125	126,258					
	Min	21,990					11,944	17,859	23,739	29,605	35,461	41,318	47,169			11,348		50,095					
	End	44,230					14,807	24,337	33,869	43,401	52,934	62,468	72,002			13,854		76,770					
GHC3x16-SR3	Start	34,825				Please consult factory	41,438	55,364	69,291	83,219	97,149	111,079	125,011	Exceeds MOP	51	28,906	120	125,011					
	Min	19,210					14,825	20,706	26,571	32,427	38,282	44,132	49,982			9,490		49,982					
	End	38,507					19,915	29,446	38,977	48,509	58,042	67,576	77,111			11,338		77,111					
GHC3x16-SR4	Start	30,425				Please consult factory	32,428	46,353	60,279	74,206	88,134	102,064	115,994	Exceeds MOP	45	25,466	117	125,746					
	Min	16,820					11,387	17,276	23,142	28,998	34,851	40,701	46,551			8,418		50,646					
	End	33,589					14,780	24,309	33,840	43,371	52,904	62,437	71,970			10,015		78,644					

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		40	50	60	70	80	90	100	110	120	130	140	150	160	170	180	190					200		
		Pressure Torque Output: Start/Min./End (lbf-in)																						
GHC4x20-SR0	Start	126,627							Please consult factory	141,214	167,759	194,305	220,853	247,403	Exceeds MOP						95	127,942	142	252,713
	Min	64,424						44,477		55,928	67,296	78,615	89,902	38,687		92,159								
	End	119,239						54,323		72,705	91,088	109,473	127,858	45,133		131,535								
GHC4x20-SR1	Start	95,115				Please consult factory	108,269	134,811	161,354	187,899	214,446	240,993	Exceeds MOP						71	84,383	134	251,613		
	Min	50,534					37,064	48,390	59,669	70,927	82,169	93,406		26,781	97,901									
	End	99,055					48,883	67,263	85,644	104,026	122,409	140,794		32,342	148,148									
GHC4x20-SR2	Start	83,030	Please consult factory	70,847	97,385	123,926	150,468	177,011	203,556	230,102	Exceeds MOP							60	70,847	128	251,340			
	Min	43,532		21,336	32,836	44,176	55,463	66,720	77,963	89,200		21,336	98,189											
	End	83,364		24,138	42,516	60,895	79,275	97,656	116,038	134,421		24,138	149,128											
GHC4x20-SR3	Start	69,808	Please consult factory	84,016	110,555	137,096	163,637	190,181	216,726	243,272	Exceeds MOP							53	65,440	123	251,236			
	Min	36,703		28,635	39,959	51,230	62,480	73,717	84,949	96,171		20,623	99,538											
	End	70,165		37,279	55,657	74,036	92,416	110,797	129,179	147,562		24,415	153,078											
GHC4x20-SR4	Start	57,511	Please consult factory	68,861	95,398	121,937	148,477	175,019	201,562	228,107	Exceeds MOP							44	52,939	118	249,344			
	Min	30,535		23,788	35,096	46,356	57,592	68,823	80,044	91,266		16,934	100,243											
	End	58,758		31,124	49,501	67,879	86,258	104,638	123,019	141,401		20,099	156,108											

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			40	50	60	70	80	90	100	110	120	130	140	150	160	170	180	190					200	
			Pressure Torque Output: Start/Min./End (lbf-in)																					
GHC5x24-SR0	Start	257,091								Please consult factory	312,170	362,010	411,853	461,698	511,546	561,396	Exceeds MOP				103	277,284	163	576,352
	Min	127,925									96,799	118,376	139,776	161,080	182,330	203,526		81,500	209,885					
	End	227,693									117,264	151,808	186,353	220,900	255,449	290,000		93,085	300,366					
GHC5x24-SR1	Start	215,095						Please consult factory	246,535	296,370	346,207	396,047	445,889	495,734	545,582	Exceeds MOP				86	226,602	156	575,492	
	Min	107,863							75,644	97,239	118,618	139,896	161,110	182,294	203,440		66,886	216,127						
	End	193,629							90,128	124,668	159,210	193,753	228,299	262,846	297,395		76,313	318,125						
GHC5x24-SR2	Start	192,693				Please consult factory	227,037	276,869	326,703	376,541	426,380	476,223	526,068	Exceeds MOP					77	212,088	149	570,931		
	Min	94,477					67,630	89,336	110,764	132,061	153,291	174,485	195,630		60,997	214,662								
	End	163,271					77,965	112,503	147,043	181,585	216,128	250,674	285,221		67,604	316,315								
GHC5x24-SR3	Start	154,771		Please consult factory	153,327	203,154	252,983	302,815	352,650	402,487	452,327	502,169	552,014	Exceeds MOP					60	153,327	144	571,953		
	Min	77,420			43,436	65,320	86,735	108,008	129,201	150,349	171,483	192,588	213,694		43,436	222,136								
	End	137,303			46,770	81,305	115,841	150,379	184,919	219,460	254,004	288,549	323,096		46,770	336,916								
GHC5x24-SR4	Start	128,892		Please consult factory	174,737	224,563	274,393	324,225	374,059	423,896	473,736	523,579	573,424	Exceeds MOP					52	134,877	140	573,424		
	Min	64,961			57,365	78,718	99,937	121,095	142,225	163,329	184,434	205,514	226,591		40,011	226,591								
	End	115,876			72,619	107,153	141,690	176,228	210,767	245,309	279,853	314,398	348,945		44,993	348,945								

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Actuator Model	Spring Torque Start/Min./End (lbf-in)		Operating Pressure, (psig)																MinOP (psig)	Torque @ MinOP (lbf-in)	MOP (psig)	Torque @ MOP (lbf-in)		
			40	50	60	70	80	90	100	110	120	130	140	150	160	170	180	190					200	
			Pressure Torque Output: Start/Min./End (lbf-in)																					
GHC7x28-SR0	Start	524,216																		121	Exceeds MOP	596,415	181	1,113,937
	Min	253,516																	170,241			393,885		
	End	431,651																	188,766			547,510		
GHC7x28-SR1	Start	424,688																		98	Exceeds MOP	466,393	173	1,113,229
	Min	208,745																	134,898			412,571		
	End	363,277																	150,695			599,078		
GHC7x28-SR2	Start	374,747																		87	Exceeds MOP	412,716	168	1,111,261
	Min	184,725																	120,217			419,394		
	End	322,072																	134,833			619,061		
GHC7x28-SR3	Start	308,349																		71	Exceeds MOP	329,558	161	1,105,661
	Min	152,777																	95,428			427,032		
	End	267,237																	105,532			643,522		
GHC7x28-SR4	Start	258,408																		60	Exceeds MOP	275,898	156	1,103,696
	Min	128,757																	80,757			433,679		
	End	226,032																	89,682			663,508		
GHC7x32-SR0	Start	523,520																		92	Exceeds MOP	589,520	138	1,108,301
	Min	253,301																	167,271			391,567		
	End	430,648																	183,986			543,603		
GHC7x32-SR1	Start	423,993																		75	Exceeds MOP	466,139	132	1,108,933
	Min	208,531																	134,918			410,836		
	End	362,274																	150,518			596,100		
GHC7x32-SR2	Start	374,051																		66	Exceeds MOP	405,829	129	1,116,261
	Min	184,510																	117,288			421,608		
	End	321,069																	130,059			622,527		
GHC7x32-SR3	Start	307,654																		55	Exceeds MOP	336,594	123	1,103,372
	Min	152,563																	98,717			426,156		
	End	266,233																	110,409			641,936		
GHC7x32-SR4	Start	257,712																		46	Exceeds MOP	276,295	120	1,110,702
	Min	128,543																	81,097			436,739		
	End	225,029																	89,958			668,364		

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			40	50	60	70	80	90	100	110	120	130	140	150	160	170	180	190					200																
Pressure Torque Output: Start/Min./End (lbf-in)																																							
GHC8x32-SR0	Start	796,265																	Please consult factory	876,426	1,009,554	1,142,689	1,275,833	1,408,984	1,542,143	1,675,310	Exceeds MOP	119	863,113	189	1,795,167								
	Min	394,713																			258,311	316,601	374,189	431,388	488,369	545,178			601,882		252,420	652,867							
	End	700,146																				296,901	389,181	481,467	573,758	666,055			758,357		850,664	287,673	933,745						
GHC8x32-SR1	Start	627,803																	Please consult factory	701,989	835,101	968,221	1,101,348	1,234,484	1,367,627	1,500,779	1,633,938	1,767,105	Exceeds MOP	94	622,125	182	1,793,739						
	Min	323,885																			224,976	282,296	339,225	395,966	452,607	509,116	565,627	622,053			678,462		190,232	689,744					
	End	608,256																				280,642	372,911	465,186	557,466	649,752	742,043	834,340			926,642		1,018,949	225,283	1,037,411				
GHC8x32-SR2	Start	504,710																	Please consult factory	528,698	661,794	794,899	928,011	1,061,131	1,194,259	1,327,394	1,460,538	1,593,689	1,726,848	Exceeds MOP	76	475,462	175	1,793,431					
	Min	266,365																			173,098	230,214	286,957	343,547	400,051	456,474	512,876	569,278	625,608			681,939		150,056	710,106				
	End	515,249																				219,084	311,342	403,606	495,876	588,151	680,431	772,716	865,008			957,304		1,049,606	182,182	1,095,759			
GHC8x32-SR3	Start	427,486																	Please consult factory	474,016	607,105	740,201	873,305	1,006,417	1,139,537	1,272,665	1,405,801	1,538,944	1,672,096	Exceeds MOP	64	394,167	169	1,791,938					
	Min	226,026																			158,351	215,307	271,972	328,478	384,912	441,311	497,687	554,014	610,342			666,672		123,836	717,370				
	End	436,762																				203,974	296,227	388,485	480,749	573,019	665,293	757,574	849,859			942,150		1,034,447	148,625	1,117,518			
GHC8x36-SR0	Start	795,441																	Please consult factory	970,500	1,139,767	1,309,042	1,478,326	1,647,619						Exceeds MOP	93	852,019	149	1,799,990					
	Min	394,459																			299,718	373,045	445,713	518,054	590,198										247,622	655,009			
	End	698,957																				362,111	479,441	596,778	714,121	831,469										279,983	937,088		
GHC8x36-SR1	Start	626,979																	Please consult factory	723,788	893,037	1,062,295	1,231,562	1,400,837	1,570,121	1,739,414			Exceeds MOP	74	622,243	143	1,790,203						
	Min	323,631																			234,538	307,235	379,474	451,479	523,319	595,120	666,827									190,437	688,339		
	End	607,067																				295,753	413,071	530,396	647,726	765,063	882,406	999,754									225,365	1,034,960	
GHC8x36-SR2	Start	503,886																	Please consult factory	478,227	647,458	816,698	985,948	1,155,205	1,324,472	1,493,747	1,663,031			Exceeds MOP	59	461,304	138	1,798,465					
	Min	266,113																			151,425	224,234	296,375	368,272	440,052	511,753	583,434	655,043									144,062	712,331	
	End	514,061																				184,099	301,405	418,717	536,036	653,360	770,691	888,027	1,005,370									172,368	1,099,249
GHC8x36-SR3	Start	426,662																	Please consult factory	387,411	556,633	725,865	895,105	1,064,354	1,233,612	1,402,879	1,572,154	1,741,438		Exceeds MOP	50	387,411	133	1,792,225					
	Min	225,773																			121,071	193,935	266,026	337,874	409,591	481,287	552,892	624,499	696,107									121,071	717,590
	End	435,573																				143,941	261,242	378,548	495,860	613,179	730,503	847,834	965,170			1,082,513							143,941

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		40	50	60	70	80	90	100	110	120	130	140	150	160	170	180	190					200													
		Pressure Torque Output: Start/Min./End (lbf-in)																																	
GHC10x40-SR1	Start	1,451,530																		Please consult factory	1,756,857	2,030,491	2,304,138	2,577,798	2,851,470	3,125,156	3,398,854	Exceeds MOP	105	1,620,045	177	3,590,450			
	Min	706,550																	523,467		642,860	760,967	878,351	995,310	1,112,030	1,228,443	462,785			1,309,934					
	End	1,218,804																			611,765	801,426	991,096	1,180,775	1,370,463	1,560,160	1,749,866			516,938		1,882,666			
GHC10x40-SR2	Start	1,169,030																		Please consult factory	1,405,766	1,679,374	1,952,996	2,226,629	2,500,276	2,773,936	3,047,608	3,321,294	3,594,992	Exceeds MOP	85	1,268,967	170	3,594,992	
	Min	578,833																	430,125		548,758	666,227	783,126	899,682	1,016,078	1,132,211	1,248,347	1,364,340	1,364,340						
	End	1,022,485																			514,661	704,304	893,957	1,083,618	1,273,288	1,462,967	1,652,655	1,842,352	2,032,058			2,032,058			
GHC10x40-SR3	Start	1,065,381																		Please consult factory	1,299,309	1,572,904	1,846,512	2,120,133	2,393,767	2,667,414	2,941,073	3,214,746	3,488,431	Exceeds MOP	77	1,217,232	163	3,570,539	
	Min	510,722																	377,959		497,769	615,780	733,011	849,750	966,180	1,082,483	1,198,616	1,314,752	341,211			1,349,539			
	End	855,193																			428,562	618,197	807,840	997,492	1,187,153	1,376,823	1,566,503	1,756,190	1,945,887			371,674		2,002,798	
GHC10x40-SR4	Start	853,186																		Please consult factory	889,257	1,162,826	1,436,409	1,710,004	1,983,612	2,257,233	2,530,867	2,804,514	3,078,174	3,351,846	Exceeds MOP	60	889,257	158	3,570,793
	Min	417,185																	245,701		366,600	484,568	601,522	718,045	834,317	950,442	1,066,434	1,182,349	1,298,267	245,701			1,390,973		
	End	717,966																			261,284	450,900	640,526	830,160	1,019,803	1,209,456	1,399,117	1,588,787	1,778,466	1,968,154			261,284		2,119,911
GHC10x44-SR1	Start	1,450,384																		Please consult factory	1,736,036	2,068,324	2,400,626	2,732,942	3,065,272	3,397,617					Exceeds MOP	87	1,636,352	146	3,597,031
	Min	706,195																	514,491		659,470	802,617	944,930	1,086,683	1,228,082					470,310			1,312,894		
	End	1,217,152																			597,333	827,649	1,057,974	1,288,309	1,518,654	1,749,009							528,241		1,887,226
GHC10x44-SR2	Start	1,167,885																		Please consult factory	1,267,641	1,599,900	1,932,174	2,264,462	2,596,764	2,929,080	3,261,411	3,593,755			Exceeds MOP	70	1,267,641	140	3,593,755
	Min	578,480																	369,549		514,680	657,524	799,464	940,913	1,082,093	1,223,108	1,363,980			369,549			1,363,980		
	End	1,020,833																			418,924	649,219	879,525	1,109,840	1,340,165	1,570,501	1,800,845	2,031,200					418,924		2,031,200
GHC10x44-SR3	Start	1,064,236																		Please consult factory	1,434,778	1,767,038	2,099,311	2,431,599	2,763,901	3,096,217	3,428,548			Exceeds MOP	64	1,235,429	134	3,561,484	
	Min	510,367																	437,892		581,851	724,309	866,069	1,007,411	1,148,498	1,289,513			349,678			1,345,872			
	End	853,541																			522,459	752,755	983,060	1,213,376	1,443,701	1,674,036	1,904,381					384,286		1,996,522	
GHC10x44-SR4	Start	852,041																		Please consult factory	1,239,633	1,571,879	1,904,138	2,236,412	2,568,699	2,901,002	3,233,318	3,565,648			Exceeds MOP	51	940,625	130	3,565,648
	Min	416,830																	400,119		542,794	684,457	825,689	966,695	1,107,491	1,248,242	1,388,967			269,195			1,388,967		
	End	716,314																			504,137	734,423	964,718	1,195,024	1,425,339	1,655,664	1,886,000	2,116,344					296,888		2,116,344

Note: All Published Torques are Guaranteed Minimum Values. Units are Imperial

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