Specifications

For other materials or modifications, please consult TESCOM.

OPERATING PARAMETERS

Pressure rating per criteria of ANSI/ASME B31.3

Maximum Inlet Pressure

500 psig / 34.5 bar

Outlet Pressure Ranges

0-20, 0-50, 0-100, 0-150, 0-250 psig 0-1.4, 0-3.4, 0-6.9, 0-10.3, 0-17.2 bar

Design Proof Pressure

150% of rated inlet

Leakage

Bubble-tight

Ambient Operating Temperature

-4°F to 165°F / -20°C to 74°C

Flow Capacity

 $C_{V} = 5.0$



Body, Back-cap

316 Stainless Steel or Brass

Bonnet

303 Stainless Steel or Brass

Diaphragm

Ethylene Propylene or Nylon Reinforced, PTFE

Main Valve: Nitrile, Buna-N, Ethylene Propylene, FFKM, Perfluoroelastomer (Chemraz®), FKM (Viton®-A)

Vent: PCTFE, Polyimide (Vespel®)

Nitrile, Buna-N, E.P., FFKM, Perfluoroelastomer (Chemraz®), FKM (Viton®-A)

Remaining Parts

300 Series Stainless Steel, Nitronic 60

OTHER

Cleaning

CGA 4.1 and ASTM G93

Weight

Stainless Steel: 15 lbs / 6.8 kg

Brass: 16 lbs / 7.3 kg

Vespel® and Viton® are registered trademarks of E.I. du Pont de Nemours and Company.

Gylon® is a registered trademark of Garlock, Inc. Chemraz® is a registered trademark of Greentweed.





DOME LOADED

SPRING LOADED

TESCOM DH-Series single-stage regulator provides a compact size with high flow capability from 5-200 SCFM / 142-5663 SLPM. The large diaphragm and balanced main valve design provide low droop (larger usable flow range) than competitive designs. Available in spring or dome loaded configurations.

Applications

- Purging, blanketing, high flow inerting, heat treating, and shielding gases
- Performs well at very low pressure differentials such as dewar-supplied processes
- Multi-drop breathing air stations

Features and Benefits

- Available in 316 Stainless Steel or Brass
- Accurately regulates pressure up to 250 psig / 17.2 bar for spring load, 300 psig / 20.7 bar for dome load and 500 psig / 34.5 bar for air load (optional)
- Five outlet pressure ranges
- Choice of spring load or dome load (air load is optional)
- Low droop
- Panel mounting is available
- Flanged end connections available



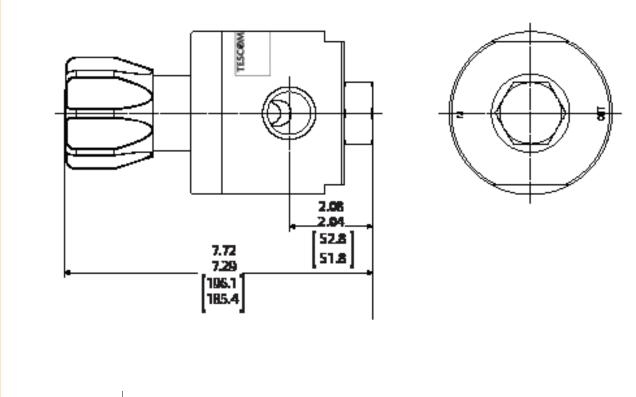
DH SERIES

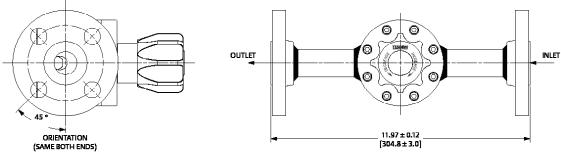
DH Series Regulator Drawings

SPRING LOAD (VENTING) DIAPHRAGM 7.62 7.54 193.6 191.5 VENT VALVE INLET OUTLET 2.08 2.04 MAIN VALVE Ø3.98 [101.1] DOME LOAD (NON-VENTING SHOWN, PORT CONFIGURATION (SPRING & DOME) **VENTING AVAILABLE)** PORT 3 1/8" NPTF DOME PORT DIAPHRAGM 4.49 4.41 114.0 112.0 INLET OUTLET 2.08 2.04 [52.7 51.7] MAIN VALVE

All dimensions are reference & nominal Metric [millimeter] equivalents are in brackets Ø3.98 [101.1]

DH Series Regulator with Flanges Drawing



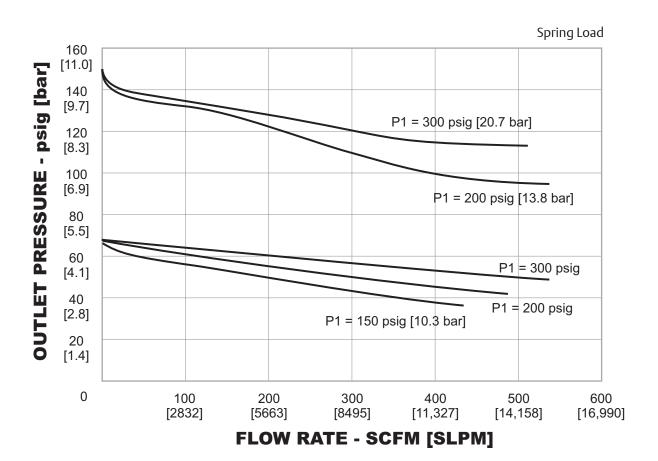


All dimensions are reference & nominal Metric [millimeter] equivalents are in brackets

DH SERIES

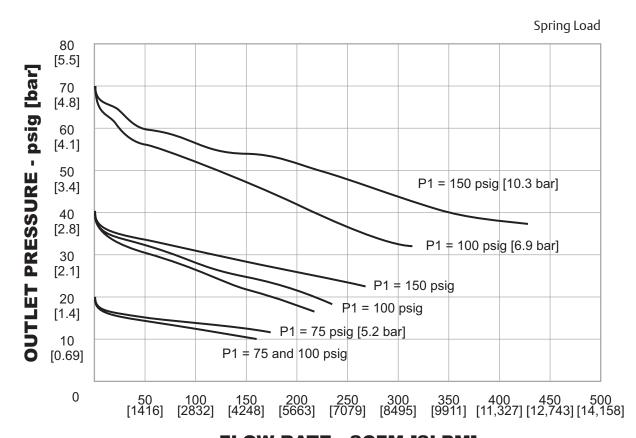
DH Series Regulator Flow Charts

For more information on how to read flow curves, please refer to the Flow Curves and Calculations document (debul2007x012) in the TESCOM catalog or on www.tescom.com.



DH Series Regulator Flow Charts

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FLOW RATE - SCFM [SLPM]

DH SERIES

DH Series Regulator Part Number Selector

(i)

Learn more about common options. For modifications, repair kits and accessories, contact factory.

Threaded End Connector Part Number Selection:

INLET	OUTLET	
I	T	

DH	Н	1	0	В	E	V	9	Α	4 4 9
BASIC SERIES	LOAD TYPE	BODY, BONNET, BACK-CAP MATERIAL	OUTLET PRESSURE	O-RING AND VALVE SEAT MATERIAL	DIAPHRAGM MATERIAL	VENT SEAT MATERIAL	OPTIONAL ITEMS	PORTING CONFIGURATION	INLET, OUTLET, GAUGE PORTS
DH	 H - Spring Loaded, Handknob W - Spring Loaded, Wrench D - Dome Loaded (available with Gylon® diaphragm only) 	6 – 316	0 – 0-20 psig 0-1.4 bar 1 – 0-50 psig 0-3.4 bar 2 – 0-100 psig 0-6.9 bar 3 – 0-150 psig 0-10.3 bar 5 – 0-250 psig 0-17.2 bar D– 0-300 psig 0-20.7 bar (Dome Load only)	B - Nitrile, Buna-N O-Ring Nitrile, Buna-N 90 Durometer Seat E - E.P. O-Ring E.P. 80 Seat M - Chemraz® '' O-Ring, Chemraz® '' 75 Seat V - FKM (Viton®-A)	E – E.P. Nylon Reinforced G – PTFE	C – PCTFE V – Polyimide (Vespel®) P – Peek N – Non- Venting	C – CCL 9 – None		H - 1/2" NPTF* C _V = 3.5 3 - 3/4" NPTF 4 - 1" NPTF 9 - None F - 1/4" NPTF (for gauge only) Y - 1/4" HPIC (for gauge only) sssholes for 1/2" ts limits C _V to 3.5

 $^{^{**} \ \}mathsf{FFKM}, \mathsf{Perfluoroelastomer} \ (\mathsf{Chemraz} \circledast)$

Flanged End Connector Part Number Selection:

6	0		В		E V		Α	3	21	1
BODY, PIPE, FLANGE, BONNET BACK-CAP MATERIAL	OUTLET PRESSURE	O-RING AND VALVE SEAT MATERIAL		OPERATING	DIAPHPAGM	VENT SEAT	GAUGE	EI ANGE	FLANGE	FLANGE
		O-RING	VALVE SEAT	TEMPE- RATURE	MATERIAL	MATERIAL	PORT OPTIONS 1/4" NPT	SIZE	CLASS	FACE
6 – 316 SST	0 – 0-20 psig 0-1.4 bar 1 – 0-50 psig	B – Nitrile, Buna-N	Nitrile, Buna-N 90 Durometer	-20 to 165°F -29 to 74°C	E – E.P. Nylon Reinforced G – PTFE	V – Polyimide (Vespel®) P – Peek N – Non- Venting	A – R.H. Inlet No gauge ports	3 – 1"	11 – 150# 21 – 300# 41 – 600#	1 – RF
	2 – 0-100 psig 0-6.9 bar 3 – 0-150 psig 0-10.3 bar 5 – 0-250 psig	E – E.P.	E.P. 80	-20 to 200°F -29 to 93°C			B – R.H. inlet, In & Out gauge			
		M – Chemraz [®] **	Chemraz [®] **	-20 to 200°F -29 to 93°C	* The maximum operat- ing temperature for PCTFF vent seat mate-	ports at 60°				
	0-17.2 bar	V – FKM	FKM	-15 to 200°F -26 to 93°C			J – R.H. inlet 2 out gauge ports at 90°			
	BODY, PIPE, FLANGE, BONNET BACK-CAP MATERIAL	BODY, PIPE, FLANGE, BONNET BACK-CAP MATERIAL 6 – 316 SST 0 – 0-20 psig 0-1.4 bar 1 – 0-50 psig 0-3.4 bar 2 – 0-100 psig 0-6.9 bar 3 – 0-150 psig 0-10.3 bar	BODY, PIPE, FLANGE, BONNET BACK-CAP MATERIAL 6 - 316 SST 0 - 0 - 20 psig 0-1.4 bar 1 - 0-50 psig 0-3.4 bar 2 - 0-100 psig 0-6.9 bar 3 - 0-150 psig 0-10.3 bar 5 - 0-250 psig 0-17.2 bar 0-17.2 bar 0-17.2 bar 0-17.2 bar 0-18 MATER O-RING MATER O-RING MATER O-RING MATER O-RING MATER O-RING MATER O-RING AND N MATER O-RING AND N MATER O-RING MATER O-RING AND N MATER O-RING AN	BODY, PIPE, FLANGE, BONNET BACK-CAP MATERIAL O-RING WALVE SEAT MATERIAL	BODY, PIPE, FLANGE, BONNET BACK-CAP MATERIAL O-RING VALVE SEAT MATERIAL D-RING VALVE SEAT MATURE	BODY, PIPE, FLANGE, BONNET BACK-CAP MATERIAL O-RING VALVE SEAT MATERIAL O-RING VALVE SEAT RATURE DIAPHRAGM MATERIAL	BODY, PIPE, FLANGE, BONNET BACK-CAP MATERIAL O-RING VALVE SEAT O-RING VALVE SEAT NATERIAL DIAPHRAGM MATERIAL O-RING SEAT DIAPHRAGM MATERIAL VENT SEAT MATERIAL	BODY, PIPE, FLANGE, BONNET BACK-CAP MATERIAL O-RING O-RING O-RING O-RING VALVE SEAT O-RING VALVE SEAT O-RING N-RATURE O-POTTE* V- Polyimide (Vespel*) P- Peek N - Non- Venting O-O-C-O-POTTE* No gauge ports O-O-C-O-POTTE* No gauge ports O-O-C-O-POTTE* No gauge ports O-O-C-O-POTTE* No gauge ports O-O-C-O-POTTE No gauge ports O-O-C-O-POTTE No gauge ports O-O-C-O-POTTE No gauge ports O-O-C-POTTE* O-O-C-POTTE* O-O-C-POTTE* No gauge ports O-O-C-POTTE* No gauge ports O-O-C-POTTE* O-O-C-POTTE* No gauge ports O-O-C-POTTE* No gauge ports O-O-C-POTTE* NO gauge ports O-O-C-POTTE* O-O-C-POTTE* NO GAUGE PORT OPTIONS 1/4" NPT NO gauge ports O-O-C-POTTE* NO GAUGE PORT OPTIONS 1/4" NPT NO GAUGE PORT OPTIONS 1/4" NPT NO gauge ports O-O-C-POTTE* NO GAUGE PORT OPTIONS 1/4" NPT NO GAUGE PORT OPTIONS 1/4	BODY, PIPE, FLANGE, BONNET BACK-CAP MATERIAL O-RING O-RING O-RING O-RING O-RING O-RING O-RING DIAPHRAGM MATERIAL OPERATING TEMPE-RATURE DIAPHRAGM MATERIAL O-RING NATERIAL O-PCTFE* V - Polyimide (Vespel®) P - Peek N - Non-Venting O-RICH O-Reinforced O-PTFE No gauge ports O-PTFE No gauge ports O-Non-Venting O-Non-V	BODY, PIPE, FLANGE, BONNET BACK-CAP MATERIAL O-RING O-RING O-RING O-RING DIAPHRAGM MATERIAL O-RING DIAPHRAGM MATERIAL O-RING DIAPHRAGM MATERIAL O-RING O-RING DIAPHRAGM MATERIAL O-RING DIAPHRAGM MATERIAL O-RING DIAPHRAGM MATERIAL O-RING O-RING O-RING DIAPHRAGM MATERIAL O-RING O-RING O-RING DIAPHRAGM MATERIAL O-RING C-PCTFE* V-Polyimide (Vespel®) P-Peek N-Non-Venting O-10.3 bars O-0-20 to 200°F -29 to 93°C W-Chemraz®** Chemraz®** Chemraz

^{**} FFKM, Perfluoroelastomer (Chemraz®)